



User's Manual

Line Scan Camera

Type: RMSL4K100CP



NIPPON ELECTRO-SENSORY DEVICES CORPORATION

For Customers in the U.S.A.

This equipment has been tested and found to comply with the limits for a Class A digital device, in accordance with Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at his or her own expense.

For Customers in the EU

This equipment has been tested and found to comply with the essential requirements of the EMC Directive 2014/30/EU, based on the following specifications applied:

EU Harmonized Standards

EN55032:2015,2012 Class A

EN55011:2009+A1:2010 Class A

EN61000-6-2:2005

*Group 1 contains all ISM (Industrial, Scientific and medical) equipment in which there is intentionally generated and/or used conductively coupled radio-frequency energy which is necessary for the internal functioning of the Equipment itself.

*Class A equipment is equipment suitable for use in all establishments other than domestic and those directly connected to a low voltage power supply network which supplies buildings used for domestic purposes.

Directive on Waste Electrical and Electronic Equipment (WEEE)

Please return all End of Life NED products to the distributor from whom the product was purchased for adequate recycling and / or disposal. All costs of returning the Product to NED are borne by the shipper.

Introduction

Thank you for purchasing NED's Line Scan Camera. We look forward to your continued custom in the future.

For safety use

- ◆ For your protection, please read these safety instructions completely before operating the product and keep this manual for future reference.
- ◆ The following symbols appear next to important information regarding safe product handling.

	Warning	If the product is not handled properly, this may result in serious injury or possible death.
	Caution	If the product is not handled properly, this may result in physical injury or cause property damage.

Safety precaution

Warning

- ◆ Never disassemble or modify this product, unless otherwise specified to do so in this manual.
- ◆ When hands are wet, avoid handling this product and do not touch any of the connection cable pins or other metallic components.
- ◆ Do not operate this product in an environment that is exposed to rain or other severe external elements, hazardous gases or chemicals.
- ◆ If the product is not to be used for an extended period of time, as a safety precaution, always unplug the connection cable from the camera unit.
- ◆ If the product installation or inspection must be executed in an overhead location, please take the necessary measures to prevent the camera unit and its components from accidentally falling to the ground.
- ◆ If smoke, an abnormal odor or strange noise is emitted from the camera unit, first turn OFF power, then unplug the cable from the camera unit.
- ◆ This product is not intended for use in a system configuration built for critical applications.

Instructions before use

- ◆ Only operate this product within the recommended environmental temperature range.
- ◆ Use only the specified power source and voltage rating.
- ◆ Do not drop this product. Avoid exposure to strong impact and vibrations.
- ◆ Install the camera unit in a well-ventilated environment, in order to prevent the camera from overheating.
- ◆ If the camera must be installed in an environment containing dust or other particles, take required measures to protect the camera unit from dust adhesion.
- ◆ Do not unplug the cable while power is being supplied to the camera unit. To prevent product damage, always shut down the power supply before unplugging the power cable.
- ◆ When the surface of the camera window becomes dirty due to dust or grime, black smudges appear in the displayed image. Use an air blower to remove the dust particles. Dip a cotton swab into ethanol alcohol and clean the camera window. Be careful not to scratch the glass.
- ◆ Use of non-infrared lighting such as a fluorescent lamp is recommended. If halogen lighting is employed, always install an infrared filter into your system configuration.
- ◆ Please note that exposure to long wavelength light outside of the sensors visible optical range can affect the image.
- ◆ Sensitivity may fluctuate depending on the spectral response level of the light source. In cases like this, changing the light source to one with a different spectral response level may reduce this problem. Moreover, this irregular sensitivity can be completely lost by using 4.11 pixel correction function. Please refer to 4.11 pixel correction function for details.
- ◆ Note that when the sensor is exposed to excessive quantities of light, blooming may occur, because this product does not have a special Anti-Blooming function.
- ◆ For stabilized image capturing, turn on the power supply and execute aging for ten to twenty minutes before actually using the camera unit.
- ◆ Do not share the power supply with motor units or other devices that generate noise interference.
- ◆ The signal ground (SG) and the frame ground (FG) are connected inside the camera unit. Design the system configuration so that a loop will not be formed by the ground potential differential.
- ◆ Do not disconnect the camera while rewriting an embedded memory.
- ◆ When using external trigger, change the setting with the trigger packet supplied beforehand from the frame grabber board.

Product Warranty

Warranty Period

- ◆ The product warranty period, as a general rule, is two years from purchase; however for detailed conditions please contact the sales representative for your region/country.
- ◆ However, in some cases due to the usage environment, usage conditions and/or frequency of use, this warranty period may not be applicable.

Warranty Scope

- ◆ Product repair will be performed on a Return To Manufacturer basis. On-site maintenance will incur additional charges.
- ◆ If defects in material or workmanship occur during the warranty period, the faulty part will be replaced or repaired by us free of charge. Return shipping charges must be paid by the sender. However, the following cases fall outside of the scope of this warranty:
- ◆ The expired date of the warranty period on the product repaired or replaced during the warranty period of the original product is the same as the expired date of the warranty period on the original product.

Exclusions from Warranty Coverage

- ◆ We will under no circumstances assume responsibility for the following cases: damage caused by fire, earthquake, other acts of a third party, other accidents, negligent or intentional misuse by the user, or other usage under extraordinary circumstances.
- ◆ Damages (e.g. loss of business profits, business interruption, etc.) resulting from use or non-use.
- ◆ Damages caused by use other than as described in this document.
- ◆ Damages resulting from malfunction due to a connected device.
- ◆ Damages resulting from repairs or modifications performed by the customer.

Fault Diagnosis

- ◆ As a general rule, in the first instance fault diagnosis should take the form of a telephone call or an email to enable us to assess the circumstances of the malfunction.
- ◆ However, depending on the customer's requests, we, or our agent, may require an additional fee for this service.

Exclusion of Liability for Compensation for Missed Opportunities

- ◆ Regardless of whether within the warranty period or not, our warranty does not cover compensation for missed opportunities for our customers, or our customers' customers, caused by a fault of our products, nor for damage to products other than our own, or related business.

Note about Product Usage

- ◆ This product has been designed and manufactured as a general-purpose product for general industry. In applications expected to be life-critical or safety-critical, the installer or user is requested to install double or triple failsafe systems.

Repair Service Outline

- ◆ The cost of dispatching engineers etc. for repair service is not included in the price of purchased and supplied goods. On request, arrangements can be made separately.

Scope of Repair Service

- ◆ The above assumes business dealings and usage to take place in the customer's region / country. In cases of business dealings and/or usage outside the customer's region/country, separate consultation is required.

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1 Product Outline

1.1 Features

- High speed readout (100KHz)
- Resolution (4096 pixels)
- Easy control of gain / offset / video output with external software.
- Single power source DC 12V to 24V for operation
- PRNU / Shading correcting function
- Compatible with CoaXPress IF Ver1.1.1
- Cable length about 100m at CXP-3(3.125Gbps)X1 or X2
CXP-6(6.250Gbps)X1 is about 40m
- * Set to CXP-3X1 at factory mode.

1.2 Application

- Inspection of Transparent panels and PCBs
- Inspection of high speed moving objects
- Flat panel display inspection
- Inspection of glass and sheet-like objects
- Visual inspection of printed circuit boards
- This camera utilizes an Intelligent Transportation System
- Outdoor surveillance

An example of Visual Inspection is shown below.

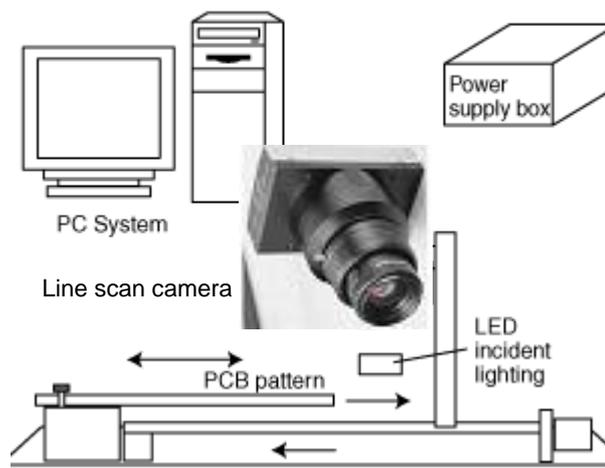


Figure 1-2-1 Visual Inspection of PCBs

Applicable Work

COB, BGA and MCM printed circuit boards

Performance

1. Maximum board size: 100mm×200mm
2. Resolution: 10 μ m
3. Inspection time: less than 30 seconds

Unit Configuration

1. Camera: Line scan camera
2. Controller: Dedicated software for PC system
3. Size: L930 x D500 x H500 (mm)

Applicable Fields

Inspection of patterns on film PCBs

1.3 Image Sensor

The camera adopts a monochromatic CMOS sensor with 4096 pixels to acquire high responsivity and superior quality images.

1.4 Performance Specifications

The Performance Specifications are shown in Table 1-4-1. It shows the data when the camera is operating at maximum line rate, unless otherwise specified.

Table 1-4-1 Performance Specifications

Items		Specifications
Number of Pixels		4096
Pixel Size H x V (μm)		7 x 7
Sensor Length (mm)		28.672
Max Line Rate (kHz)		100
Min Scan Period(μs)		10
Saturation Exposure (lx·s) (typically) [Minimum Gain]		0.067
Responsivity (V/ [lx·s]) (typically) [Minimum Gain]		75 * Analog 5V Conversion Sensitivity
Gain Adjustable Range *Analog Amplifier +Digital		Analog Amplifier : x1,x2,x4,x8,x10,x18 Digital : x1 to x2 (512 Steps)
Digital Offset Adjustable Range (DN)		Digital : -40 to 40 (161 Steps) 8-bit -160 to 160 (161 Steps) 10-bit
Video output		CoaXPress : CXP-3x1 , CXP-3x2 , CXP-6x1
Connectors	CXP1 /CXP2	DIN x 2
	Power Supply	Hirose: HR10A (6-Pin)
Lens Mount		Nikon F Mount
Operating Humidity (%RH) No Condensation		0 to 50
Power Supply Voltage (V)		DC12 to 24 [+/-5%]
Consumption Current (mA) (typically)		950
Size W x H x D (mm)		60 x 100 x 84.0 (F Mount)
Mass (g) (Camera only)		450 (F Mount)
Additional Functions		<ul style="list-style-type: none"> ▪ Shading Correction ▪ Gamma Correction ▪ Binning

Notes:

- 1) Measurements were made at room temperature, daylight fluorescent light, a visible range and initial setting value of pixel correction in factory shipment.

Table 1-4-2 CoaXPress IF Specifications

CoaXPress interface specifications	
Ver.	1.1.1 *1
Bit Rate	3.125 or 6.250 (CXP-3 or CXP-6)
Discovery Rate	3.125 (CXP-3)
Number of Connections	1 or 2 (cable)
Pixel Format	Mono8 or Mono10 (black and white 8bit · 10bit)
Image Type	Rectangular
Low Speed connection Trigger (Trigger packet)	frame grabber (Host) → camera (Device) jitter ±8ns · Min. pulse width 2.9us * 2

* 1 Please use the frame grabber board for CoaXPress Ver1.1.1.

* 2 Jitter and minimum pulse width also depend on the frame grabber board.

Table 1-4-3 CxpLinkConfiguration and maximum line rate and maximum cable length

CxpLink Configuration	Maximum Line Rate (kHz)	Cable length (m)
	RMSL4K100CP	
CXP-3X1(Factory set.)	50.000	100
CXP-3X2	100.000	100
CXP-6X1	100.000	40

* CxpLinkConfiguration is set to CXP-3X1 when loading the factory - shipped setting value in the memory. It is necessary to reconfigure CxpLink Configuration and store it in memory according to the maximum line rate to be used. (Refer to 4.2.8.1 CXP link setting and 4.2.7 User Set Control)

Maximum cable length is approximate.

The spectral responsivity is shown below.

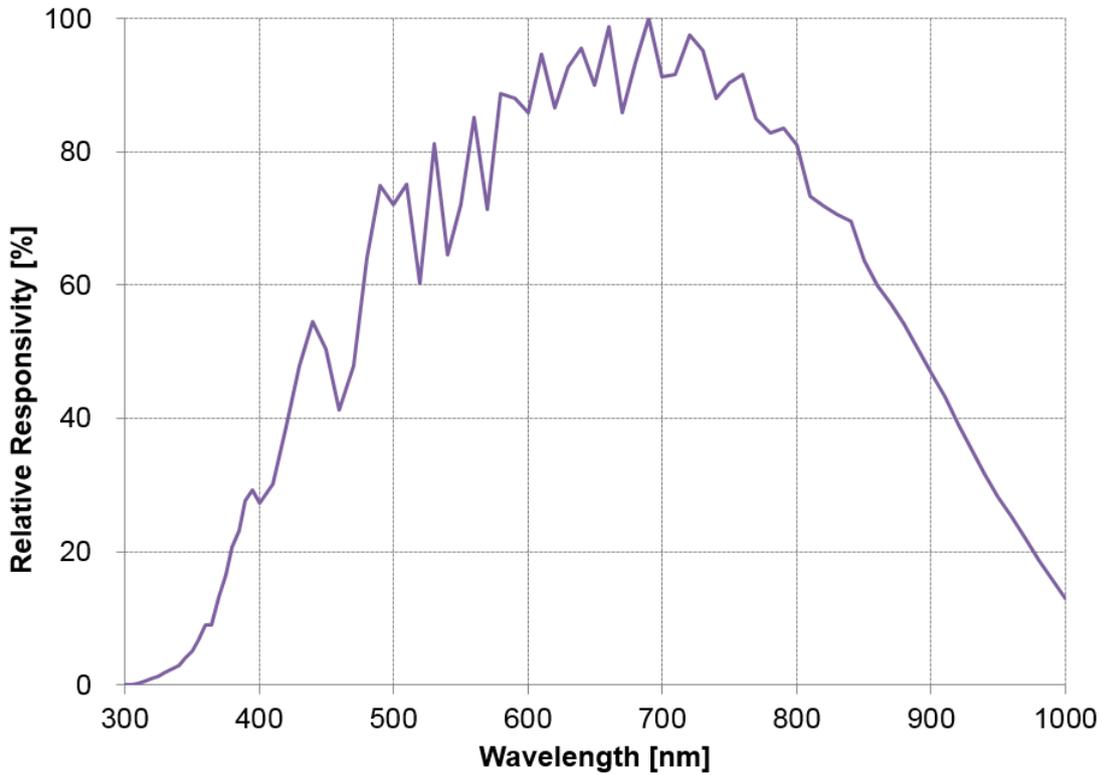


Figure 1-4-1 Spectral Responsivity

The quantum efficiency is shown below.

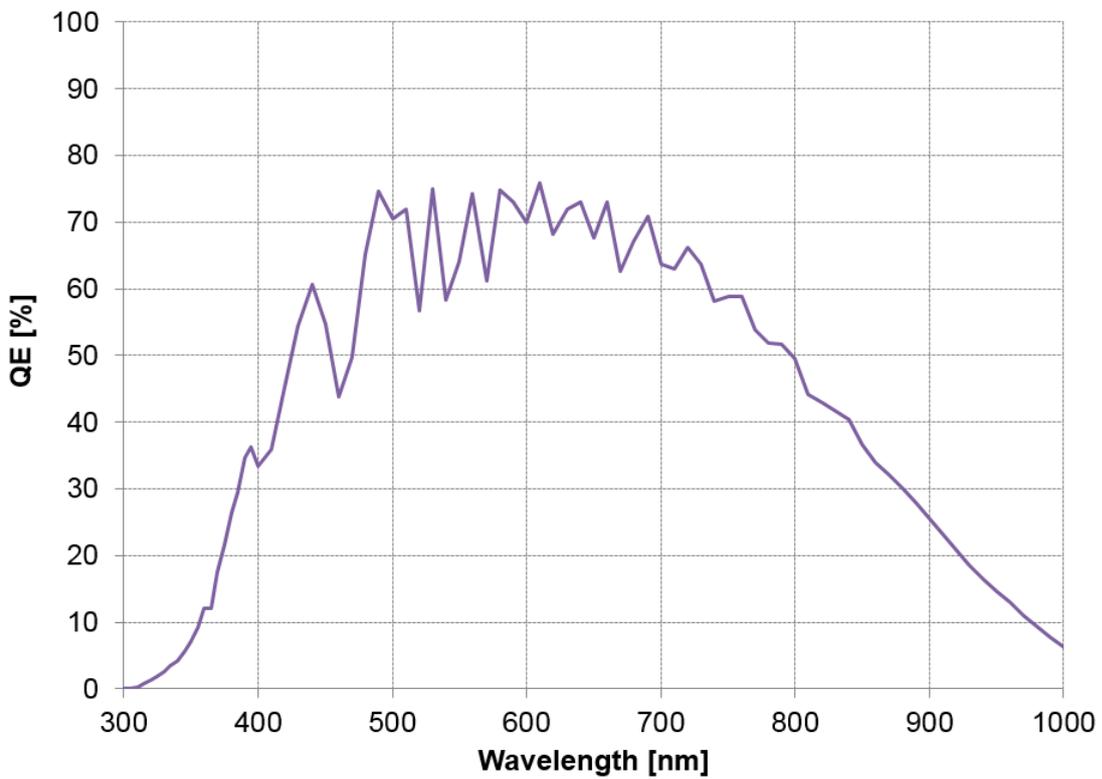


Figure 1-4-2 Quantum Efficiency

2. Camera Setting and Optical Interface

2.1 Setting the Camera

Use the M4 screw holes or the tripod screw hole to set the camera.

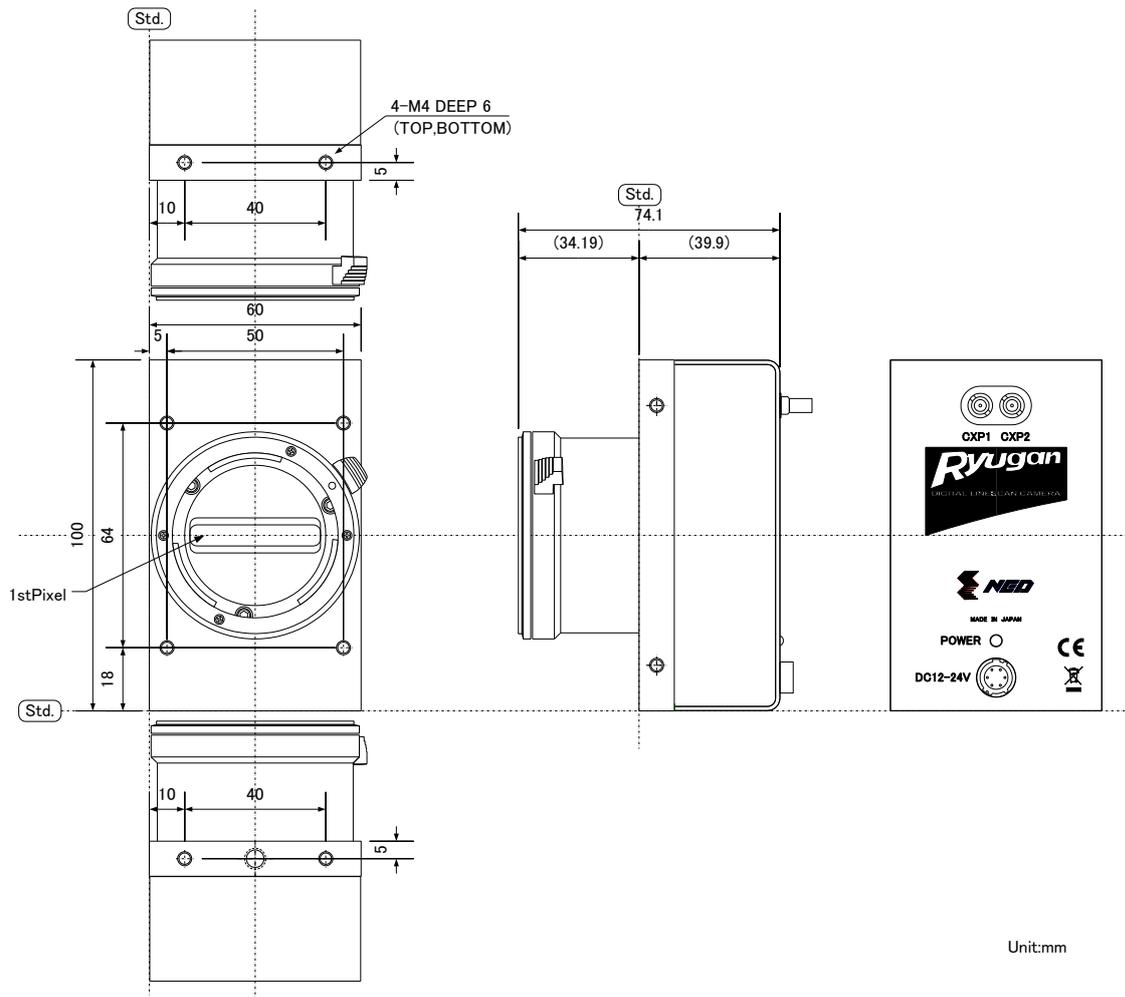
Use the camera mounting bracket with excellent heat radiation property to radiate the heat of the camera from camera front panel to the camera mounting bracket.

2.2 Fixing the Camera

- Use the M4 screw holes (4 places at the front, 8 places at the side) to fix the camera.
- Or use the 1/4"-20UNC screw hole for a tripod (1 place at the side).
- ◆ If using the front panel M4 mounting holes, the screw length for fixing the camera should be less than 6mm.
- ◆ No X-, Y-axis orientation and tilt adjustment mechanism is available. Please provide an adjustment mechanism yourself as necessary.

2.3 Dimensions of Camera

The dimensions of the camera are shown below.



Unit:mm

Figure 2-3-1 Dimensions of the Camera (F Mount)

2.4 Optical Interface

Nikon F mount is provided as standard. The amount and wavelengths of light required to capture useful images depend on the intended use. Factors include the physical properties, speed, the object's spectral characteristics, exposure time, the light source characteristics, the specifications of the acquisition system and so on.

The exposure amount (exposure time x light amount) is the most important factor in getting desirable images. Please determine the exposure amount after studying what is most important to your system.

Keep these guidelines in mind when setting up your light source:

- LED light sources are relatively inexpensive, provide a uniform field and longer life span compared to other light sources. However, they also require a camera with excellent sensitivity.
- Halogen light sources generally provide very little blue light but have high infrared light (IR) proportions.
- Fiber-optic light distribution systems generally transmit very little blue light relative to IR.
- Metal halide light sources are very bright but have a shorter life span compared to other light sources.
- Generally speaking, the brighter the light sources, the shorter the life span.

CMOS image sensors are sensitive to infrared (IR). We recommend using daylight colour fluorescent lamps that have low IR emissions. If you use a halogen light source, to prevent infrared from distorting the images use an IR cutoff filter that does not transmit wavelengths.

3 Hardware

3.1 Camera Connection

Use the camera in the following way:

(1) Please connect the camera and frame grabber board with CoaXPress cable (standard certified product).

- ◆ To connect the camera and frame grabber board, use CoaXPress cable (standard certified product). Please use the necessary number (one or two) of CoaXPress cables corresponding to the speed (CXP-3 or CXP-6) set to the camera (CxpLink Configuration).

Also, when using two CoaXPress cables, please use CoaXPress cable of the same manufacturer and the same length.

There are two types of CoaXPress cable connectors: BNC and DIN.

Please select according to the camera and frame grabber board.

(2) Connect to the power supply.

To connect the camera and camera power supply, use the power cable. Connect the plug side of the power cable to the camera and connect the unprocessed side to the camera power supply.

In addition to this, you need a personal computer, frame grabber board, imaging lens, lens mount, light source, encoder, etc. Please select the one suitable for your purpose and set it appropriately.

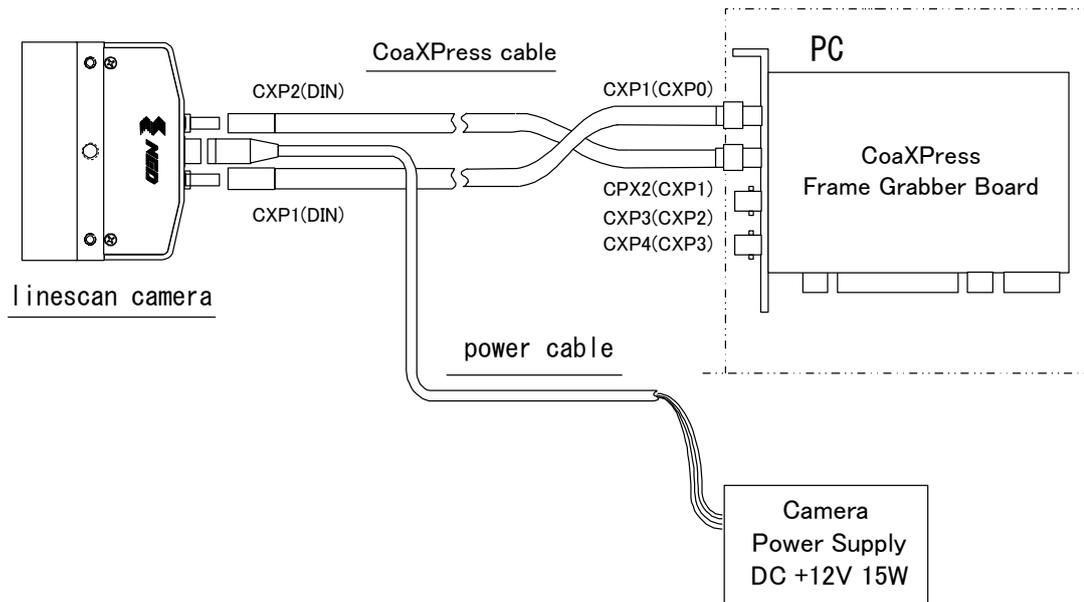


Figure 3-1-1 Connections between Camera and Frame Grabber Board and Power Supply

< Note : Choosing a suitable CoaXPress cable >

Please use a 75Ω coaxial cable with a BNC and DIN connector according to the CoaXPress standard. The maximum cable length is not prescribed by the standard. The maximum cable length to be able to transfer data depends on factors such as attenuation, diameter and manufacturer.

Therefore, please be sure to use CoaXPress cable certified as standard.

Refer to JIA (<http://jiaa.org/cxp/>) for more information about standard approved cables.

As specifications for each manufacturer differs, please contact the cable manufacturer directly for details.

Please note that operation can not be guaranteed with coaxial cables other than standard certified products and self-made cables.

3.2 Input / Output Connectors and Indicator

The layout of input /output connectors and the LED indicator are as follows.

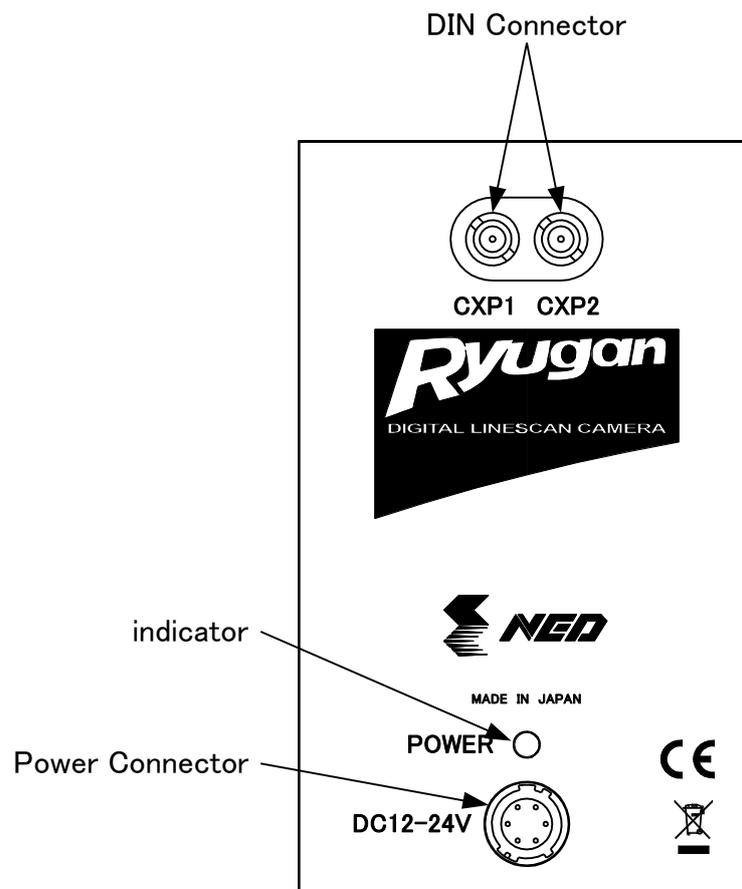


Figure 3-2-1 Input / Output Connectors and Power connector

3.3 Connectors · Pin Assignments · Cables

This camera uses 6-pin round shape push-pull lock type connector for the Power Supply.

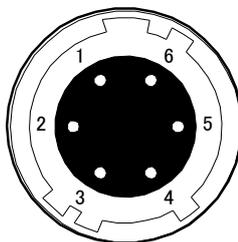


Figure 3-3-1 Power Supply Connector (HIROSE: HR10G-7R-6PB)

Table 3-3-1 Pin Assignment of Power Supply Connector

No	NAME	Colour of Cable
1	DC12 -24V	White
2	DC12 -24V	Red
3	DC12 -24V	—
4	GND	Green
5	GND	Black
6	GND	—

Note:

The cable colour in the table describes the compatible cable DGPSH-10.

3.4 Power Supply

The camera requires a single power supply (DC+12 to +24V).

DC + 12 to + 24 V When the power is supplied, the indicator (orange LED) lights up, after a few seconds it turns steady green and the camera enters the operating state.

Notes:

- 1) When selecting a power source, choose one with the capacity to allow for inrush current. (15 W or more recommended)
- 2) When the power supply starts up, the required voltage must be increased monotonously within 500msec..
- 3) Insert the cable plug securely until it locks into position. This is to prevent the connector from coming loose during power transmission.
- 4) Take the necessary countermeasures in the electric supply line for lightning surge protection, if the camera is used in the area where lightning strikes often occur.
- 5) Do not share the power supply and ground connection with the apparatus such as the inverter controlled motor units or other devices that generate noise interference to avoid the failure and malfunction of the camera. Place the camera far away from the apparatus generating noise. Do not arrange the signal cables and the power supply cable for camera adjacently.
- 6) If the lamp fails to illuminate even after power is switched on, turn off power immediately. Inspect wiring. Check the voltage and capacity of the supplied power source.
- 7) It is recommended that the shield processing of the power cable to be connected with GND on the power supply side.

3.5 LED Indicator Status

The status of the indicator varies depending on CoaXPress's Ver. This camera is CoaXPress Ver1.1.1.

Table 3-5-1 Indicator status

LED Indicator Status	CoaXPress Ver.1.1.1
Camera Power Supply is off	LED off
Camera Booting Up (Power On)	Lights orange
Device Discovery	Lights orange for 0.5s
Line rate > ~1.6s * ¹	Blinks orange
Low Speed Link disconnected (Cable disconnected)	Blinks red
Unable to process commands (System crash) * ²	Lights red
Transmitting image packets (Acquisition Start =1)	Blinks green
Not transmitting image packets (Acquisition Stop =1)	Lights green

*¹ When the line rate is close to 1.6s, the LED may flash orange and green alternately.

*² Turn on the camera power supply again.

4 Camera Control

The camera can be controlled by the frame grabber board through the camera's control registers. The camera supports GenICam, and so can be easily controlled by a GenICam-compatible frame grabber. The camera control software which came with your frame grabber should be used for camera control.

Once the camera settings have been made and saved, the camera will operate without further setting.

4.1 Flow of Camera Control

4.1.1 GenICam overview

- The camera control register information is saved inside the camera (XML file).
- The frame grabber board reads the XML file during Discovery, and acquires the register information.
- Camera control is enabled after Discovery.

Please check your frame grabber's manual for how to perform device discovery.

4.1.2 Camera Control registers

Various settings (features) of this camera correspond to GenICam SFNC 2.3. Please set with the software attached to the frame grabber board.

The commands used in this camera are as shown in Table 4-1-2-1.

Table 4-1-2-1 List of Camera Control Registers

Features Name	R/W	VAL < factory settings >	Control Description
Category : Device Information			
Device User ID	R/W	(ASCII code) <0x00>	User define ASCII code. ASCII code is up to 15 characters. The last of ASCII code is "NULL(0x00)".
DeviceTemperature	R		Display the temperature inside (°C) Mainboard : °C
Category : Image Format Control			
Binning Horizontal Mode	RW	Sum / Average	Addition/ Addition Average
Binning Horizontal	RW	1 / 2	1(OFF)/2 pixels
ReverseX	RW	True / False <False>	True : Reverse False: Forward

PixelFormat	RW	Mono8 / Mono10 <Mono8>	Mono8 : mono8bit Mono10 : mono10bit
TestPattern	RW	Off / GreyHorizontalRamp / NED_GreyDiagonalRamp <Off>	Off : off GreyHorizontalRamp : on NED_GreyDiagonalRamp : on
Category : Acquisition Control			
AcquisitionLineRate	RW	500~50000 <10000>	Hz(unit)
TriggerSelector	RW	ExposureStart	No need to change setting
TriggerMode	RW	Off / On <Off>	Off : External trigger disabled On : External trigger enabled
ExposureMode	RW	Timed / TriggerWidth <Timed>	Timed : ExposureTime value TriggerWidth : External trigger "H" time
ExposureTime	RW	3.6~1998.0 <98.0>	Unit : μ sec 0.1 / step
Category : Acquisition Control -NED_MeasuringFeatures			
NED_MeasuredValuesReset	W		Reset all measured values
NED_MeasuredLineRateSelector	RW	Current / Max / Min <Current>	Average / Max / Min
NED_MeasuredLineRate	R		Unit : Hz
NED_MeasuredLinkTriggerRateSelector	RW	Current / Max / Min <Current>	Average / Max / Min
NED_MeasuredLinkTriggerRate	R		Unit : Hz
NED_MeasuredLinkTriggerTimeSelector	RW	High_Current / High_Max / High_Min <High_Current>	Average / Max / Min
NED_MeasuredLinkTriggerTime	R		Unit : μ sec
NED_MeasuredExposureTimeSelector	RW	Current / Max / Min <Current>	Average / Max / Min
NED_MeasuredExposureTime	R		Unit : μ sec
Category : Analog Control			
NED_AnalogGain	RW	x100~x1800 <x200>	x1 / x2 / x4 / x8 / x10 / x18
GainSelector	RW	All	No need to change setting

Gain	RW	1.000000~2.000000 <1.000000>	x1~x2 0.001957 / step
BlackLevelSelector	RW	All	No need to change setting
BlackLevel	RW	-80~80 <0>	-40...40(0.5DN/step at 8bit) -160...160(2DN/step at 10bit)
Gamma	RW	0.250~4.000 <1.000>	γ value 0.001 / step
Category : User Set Control			
UserSetSelector	RW	Default / UserSet1 / UserSet2	
UserSetLoad	W		
UserSetSave	W	W	
Category : Transport Layer Control – CoaXPress			
CxpLinkConfiguration	RW	CXP3_X1 / CXP3_X2 / CXP6_X1 <CXP3_X1>	Transfer speed and Number of cables
Category : NED additional features			
NED_FFMode	RW	Factory black+Factory white / User black+User white <Factory white>	Factory black + Factory white User black + User white
NED_PRNUtarget	RW	1~1023 <768>	Pixel Correction Target Value (10bit DN)
NED_PRNUCalibration	W		Store pixel correction data in memory (White)
NED_FPNCalibration	W		Store pixel correction data in memory (Black)

4.2 Details on register system

This explanation uses the Matrox Radiant eV-CXP as an example.

1. Open Intellicam from the Matrox Imaging Library

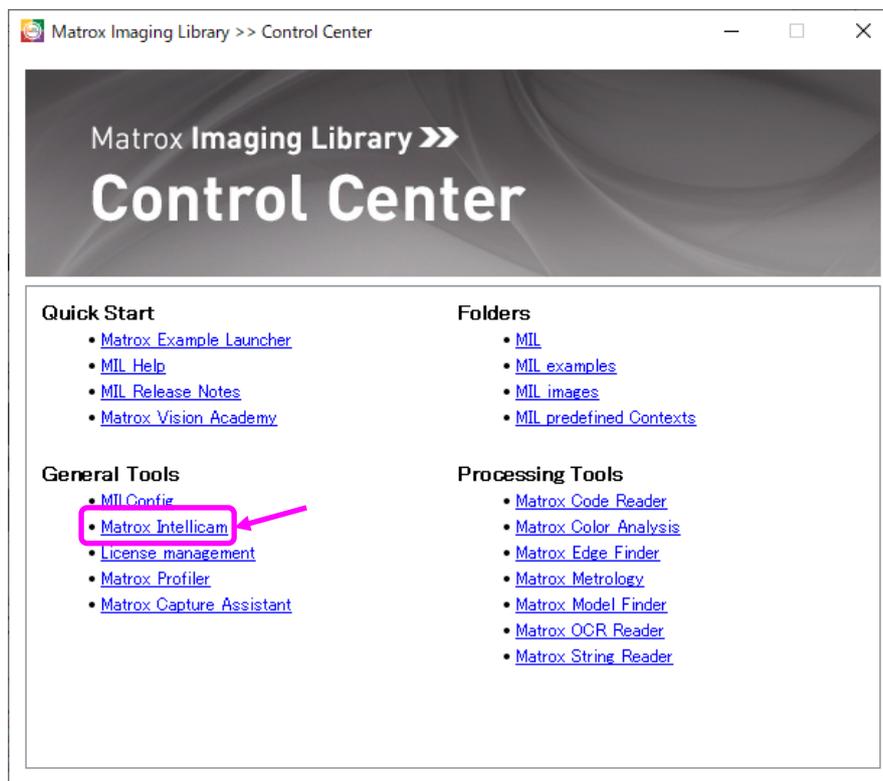


Figure 4-2-1 Matrox Imaging Library

2. From the Intellicam “File/Open” Menu, open “DefaultLineScan”

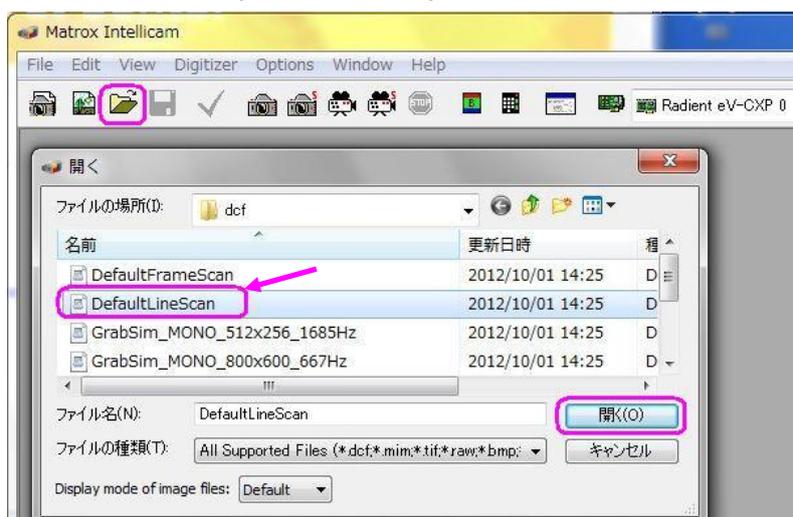


Figure 4-2-2 Matrox Intellicam

3. If the contents of the DCF file are displayed, then discovery has been performed successfully.

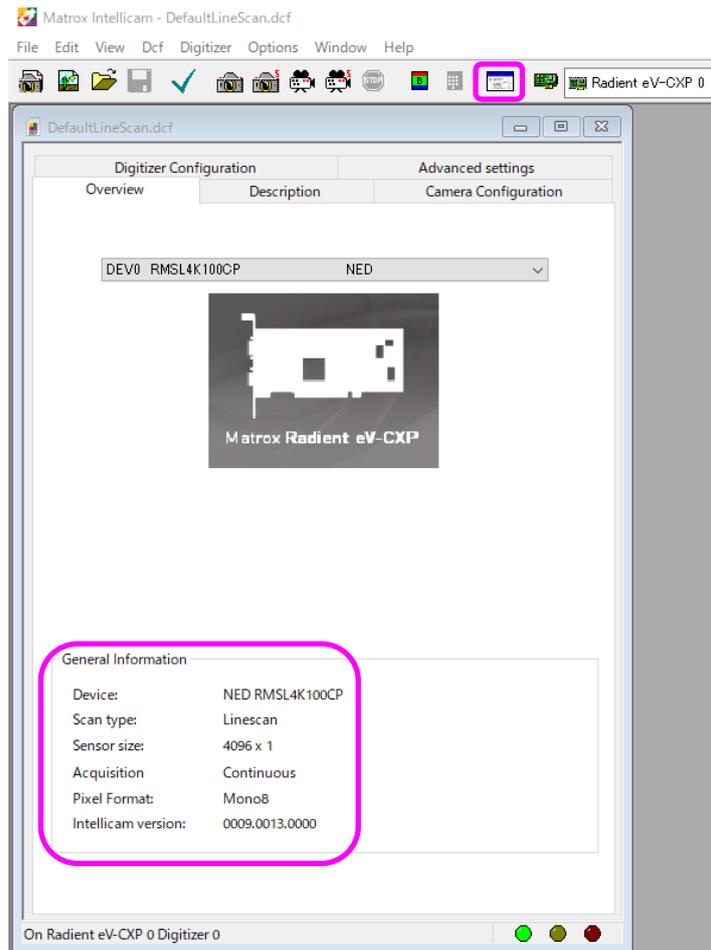


Figure 4-2-3 Matrox General Information

- 4. Open "Feature Browser" from the Intellicam menu.
- 5. Control the camera from the Features box.

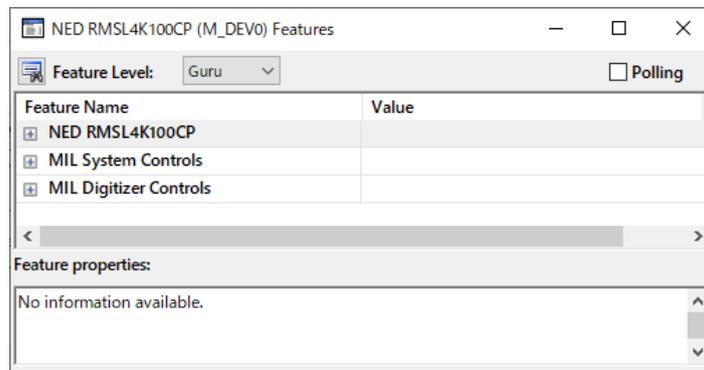


Figure 4-2-4 Features

- ◆ In the case of the Matrox Radiant eV-CXP, the list of registers is displayed in the window. Change the settings via the dropdown list or spinners.

4.2.1 Category

The camera control register has the following eight categories.

- 1.Device Control (Device temperature)
- 2.Image Format Control (Related images)
- 3.Acquisition Control (Related Exposure / trigger)
- 4.Analog Control (Related Gain · Offset)
- 5.User Set Control (Loading and saving camera setting values)
- 6.Transport Layer Control (Related CoaXPress IF)
- 7.NED additional features (Related Pixel Correction)
- 8.NED factory only (Not Used)

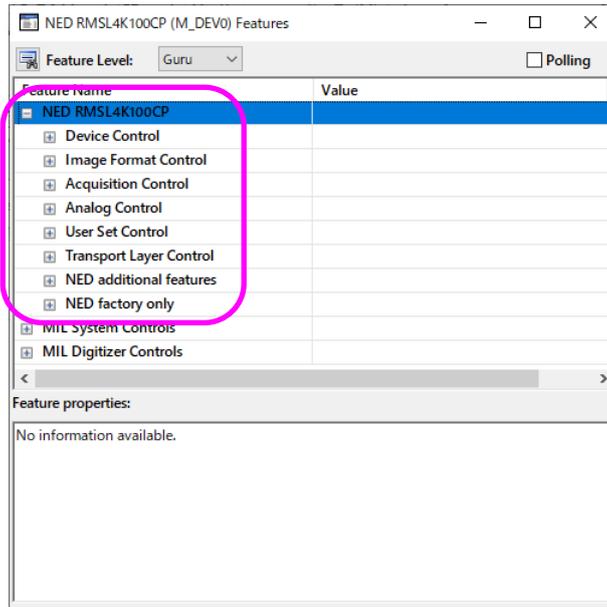


Figure 4-2-1-1 Matrox Features Category

4.2.2 Device Control

4.2.2.1 Camera temperature indication

Displays the camera internal temperature selected by DeviceTemperatureSelector.

- Register name DeviceTemperature
- Load value (°C)

(Example)

DeviceTemperatureSelector : Mainboard

DeviceTemperature : 60.200

Device Registers Endianness	Big
<input checked="" type="checkbox"/> Device Temperature Selector	Mainboard
Device Temperature	60.200
<input checked="" type="checkbox"/> Image Format Control	
<input checked="" type="checkbox"/> Acquisition Control	

Figure 4-2-2-1 Device Temperature

4.2.3 Image Format Control

4.2.3.1 Setting Pixel Binning Mode

Sets the pixel binning mode of the output signal of the camera.

- Register name Binning Horizontal Mode
- VAL Sum (Addition) / Average (Addition average)

(Example)

Binning Horizontal Mode : Sum (Addition)

Offset Y	0
Binning Horizontal Mode	Sum ▼
Binning Horizontal	1

Figure 4-2-3-1 Binning Horizontal Mode

4.2.3.2 Setting Horizontal Pixel Binning

Sets the number of horizontal pixel binning of the output signal of the camera.

- Register name Binning Horizontal
- VAL 1(1 pixel, OFF of horizontal pixel binning) / 2(2 pixels)

(Example)

Binning Horizontal : 2(2 pixels)

Binning Horizontal Mode	Sum
Binning Horizontal	2 <input type="text" value=""/>
Reverse X	<input type="checkbox"/>

Figure 4-2-3-2 Binning Horizontal

4.2.3.3 Setting Pixel Readout Direction

Sets the pixel readout direction.

- Register name ReverseX
- VAL clear the check box(Forward) / check box (Reverse)

(Example)

Reverse : check box (Reverse)

Binning Horizontal	1
Reverse X	<input checked="" type="checkbox"/>
Pixel Format	Mono8

Figure 4-2-3-3 ReverseX

4.2.3.4 Setting PixelFormat

Switch between monochrome 8 bit / monochrome 10 bit.

- Register name Pixel Format
- VAL Mono8 / Mono10 (monochrome 8-bit/10-bit switching)

(Example)

Pixel Format : Mono8 (monochrome 8-bit)

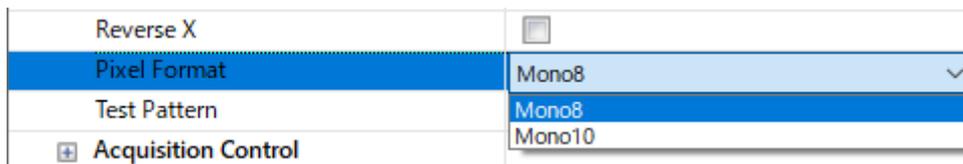


Figure 4-2-3-4 Pixel Format

4.2.3.5 Generating Test Pattern

Generates test pattern.

- Register name TestPattern
- VAL Off / GreyHorizontalRamp / NED_Grey Diagonal Ramp

(Example)

TestPattern : GreyHorizontalRamp

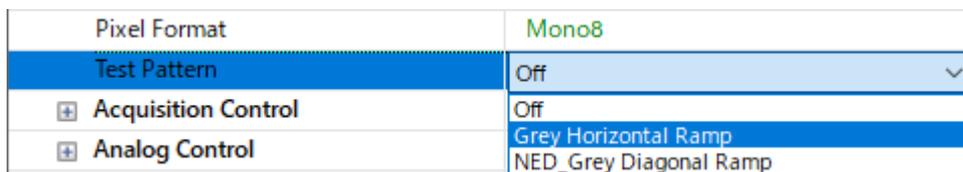


Figure 4-2-3-5 Test Pattern

4.2.4 Acquisition Control

4.2.4.1 Setting Line Rate

Sets the Line Rate.

- Register name AcquisitionLineRate
- VAL 500~50000 (Hz)

(Example)

AcquisitionLineRate : 25000 (Sets the line rate to 25000 Hz)

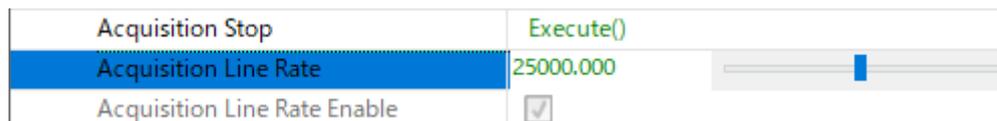


Figure 4-2-4-1 Acquisition Line Rate

* The line rate (1 / AcquisitionLineRate) setting is 0.100us steps.

If the value of (1 / AcquisitionLineRate) can not be divided by 100 ns, the actual setting value will be different.

Ex)

When set to 15000 Hz, the actual set value is 15015Hz.

When set to 30000 Hz, the actual setting value is 30030Hz.

If the setting value of AcquisitionLineRate is increased, the value of ExposureTime may be automatically changed.

The values are generally set according to the following formula.

$$\text{ExposureTime} \leq (1 / \text{AcquisitionLineRate}) - 2.2 \text{ us}$$

4.2.4.2 Trigger type selection

Sets the trigger type of the camera.

Only ExposureStart (exposure start trigger) can be selected.

- Register name TriggerSelector
- VAL ExposureStart

(Example)

TriggerSelector : ExposureStart

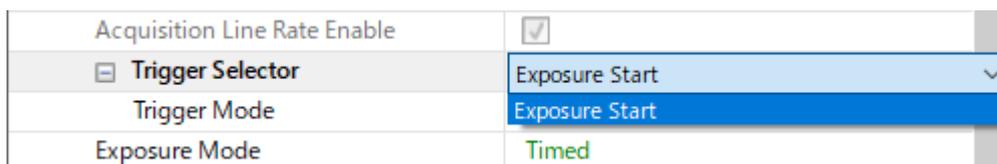


Figure 4-2-4-2 Trigger Selector

4.2.4.3 Setting of external trigger permission

Sets enable / disable of external trigger.

Enable (On) when using external trigger.

- Register name TriggerMode
- VAL Off / On (Disable / Enable)

(Example)

TriggerMode : On

Trigger Selector	Exposure Start
Trigger Mode	Off
Exposure Mode	Off
Exposure Time	On

Figure 4-2-4-3 Trigger Mode

*When this setting is enabled, it is necessary to supply a trigger packet from the frame grabber board to the camera.

For details on how to supply the trigger packet, refer to the manual of each frame grabber board.

4.2.4.4 Setting ExposureMode

Sets the exposure mode when the camera's external trigger enable setting (TriggerMode) is enabled (On).

- Register name ExposureMode
- VAL Timed (Exposure time is set value of Exposure Time)
 TriggerWidth (Exposure time is the "H" time of the ext. trigger pulse)

(Example)

ExposureMode : Timed

Trigger Mode	On
Exposure Mode	Timed
Exposure Time	Timed
NED_MeasuringFeatures	Trigger Width

Figure 4-2-4-4 Exposure Mode

4.2.4.5 Setting ExposureTime

Sets the exposure time.

It is valid when TriggerMode is invalid (Off) or TriggerMode is enabled (On) and ExposureMode is Timed.

- Register name ExposureTime
- VAL 3.600~1998.000 (0.100us step)

(Example)

ExposureTime : 1000.000

Exposure Mode	Timed	
Exposure Time	1000.000	
+ NED_MeasuringFeatures		

Figure 4-2-4-5 Exposure Time

* If increasing the ExposureTime setting, the value of AcquisitionLineRate may be changed automatically.

The values are generally set according to the following formula.

$$\text{AcquisitionLineRate} \leq 1 / (\text{ExposureTime} + 2.2) \text{ us}$$

4.2.5 MeasuringFeatures

4.2.5.1 Reset Measured Values

Resets all measured values.

- Register name NED_Measured ValuesReset
- VAL Execute()

(Example)

NED_Measured ValuesReset : Execute()

[-] NED_MeasuringFeatures	
NED_MeasuredValuesReset	Execute()
[+] NED_MeasuredLineRateSelector	Current

4.2.5.2 Select Line Rate Measurement Value

Selects the line rate measurement value.

- Register name NED_Measured LineRateSelector
- VAL Current / Max / Min

(Example)

NED_Measured LineRateSelector : Current

NED_MeasuredValuesReset	Execute()
[-] NED_MeasuredLineRateSelector	Current
NED_MeasuredLineRate	Current
[+] NED_MeasuredLinkTriggerRateSelector	Max
[+] NED_MeasuredLinkTriggerTimeSelector	Min
	High_Current

4.2.5.3 Measured Line Rate

Displays the line rate selected in NED_Measured LineRateSelector.

- Register name NED_Measured LineRate
- Load value (Hz)

(Example)

NED_Measured LineRate : 10006.000

[-] NED_MeasuredLineRateSelector	Current
NED_MeasuredLineRate	10006.000
[-] NED_MeasuredLinkTriggerRateSelector	Current

4.2.5.4 Select Trigger Rate Measurement Value

Selects the trigger rate measurement value.

- Register name NED_Measured LinkTriggerRateSelector
- VAL Current / Max / Min

(Example)

NED_Measured LinkTriggerRateSelector : Current

NED_MeasuredLineRate	10006.000
<input checked="" type="checkbox"/> NED_MeasuredLinkTriggerRateSelector	Current
NED_MeasuredLinkTriggerRate	Current
<input checked="" type="checkbox"/> NED_MeasuredLinkTriggerTimeSelector	Max
NED_MeasuredLinkTriggerTime	1.000

4.2.5.5 Measured Trigger Rate

Displays the trigger rate selected in NED_Measured LinkTriggerRateSelector.

- Register name NED_Measured LinkTriggerRate
- Load value (Hz)

(Example)

NED_Measured LineRate : 1000000.000

<input checked="" type="checkbox"/> NED_MeasuredLinkTriggerRateSelector	Current
NED_MeasuredLinkTriggerRate	1000000.000
<input checked="" type="checkbox"/> NED_MeasuredLinkTriggerTimeSelector	High_Current

4.2.5.6 Select Trigger High Time Measurement Value

Selects the Trigger High time measurement value.

- Register name NED_Measured LinkTriggerTimeSelector
- VAL High_Current / High_Max / High_Min

(Example)

NED_Measured LinkTriggerTimeSelector : High_Current

NED_MeasuredLinkTriggerRate	1000000.000
<input checked="" type="checkbox"/> NED_MeasuredLinkTriggerTimeSelector	High_Current
NED_MeasuredLinkTriggerTime	High_Current
<input checked="" type="checkbox"/> NED_MeasuredExposureTimeSelector	High_Max
NED_MeasuredExposureTime	97.933

4.2.5.7 Measured Trigger High Time

Displays the Trigger High time selected in NED_Measured LinkTriggerTimeSelector.

- Register name NED_Measured LinkTriggerTime
- Load value (usec.)

(Example)

NED_Measured LinkTriggerTime : 1.000

<input type="checkbox"/> NED_MeasuredLinkTriggerTimeSelector	High_Current
NED_MeasuredLinkTriggerTime	1.000
<input type="checkbox"/> NED_MeasuredExposureTimeSelector	Current

4.2.5.8 Select Exposure Time Measurement Value

Selects the exposure time measurement value.

- Register name NED_Measured ExposureTimeSelector
- VAL Current / Max / Min

(Example)

NED_Measured ExposureTimeSelector : Current

NED_MeasuredLinkTriggerTime	1.000
<input checked="" type="checkbox"/> NED_MeasuredExposureTimeSelector	Current
NED_MeasuredExposureTime	Current
<input type="checkbox"/> Analog Control	Max
<input type="checkbox"/> User Set Control	Min

4.2.5.9 Measured Exposure Time

Displays the exposure time selected in NED_Measured ExposureTimeSelector.

- Register name NED_Measured ExposureTimeSelector
- Load value (usec.)

(Example)

NED_Measured LinkTriggerTime : 97.933

<input checked="" type="checkbox"/> NED_MeasuredExposureTimeSelector	Current
NED_MeasuredExposureTime	97.933
<input type="checkbox"/> Analog Control	

4.2.6 Analog Control

4.2.6.1 Setting Analog Gain

Sets analog gain in 6 steps between x1 and x18.

- Register name NED_AnalogGain
- VAL x 1.00 ~ x 18.00

(Example)

Analog Gain : x 2.00 (Setting analog gain (x2.00))

[-] Analog Control	
NED_AnalogGain	x 2.00(6.0dB) ▾
[+] Gain Selector	x 1.00(0.0dB)
[+] Black Level Selector	x 2.00(6.0dB)
Gamma	x 4.00(12.0dB)
[+] User Set Control	x 8.00(18.1 dB)
[+] Transport Layer Control	x10.00(20.0dB)
	x18.00(25.1dB)

Figure 4-2-6-1 NED_AnalogGain

4.2.6.2 Gain type selection

It can only select All (all pixels).

- Register name GainSelector
- VAL All

(Example)

GainSelector : All

NED_AnalogGain	x 2.00(6.0dB)
[-] Gain Selector	All ▾
Gain	All
[+] Black Level Selector	All

Figure 4-2-6-2 Gain Selector

4.2.6.3 Setting Digital Gain

Sets digital gain in 512 steps between x1 and x2

Digital Gain : $1023 / (1023 - \text{VAL})$

- Register name Digital Gain
- VAL 0 (x1)~511 (x2)

(Example)

Digital Gain: 255 (Setting digital gain $(1023/(1023-255))=x1.327$)

Gain Selector	All
Gain	1.327
Black Level Selector	All

Figure 4-2-6-3 Gain

4.2.6.4 Select offset type

It can only select All (all pixels).

- Register name BlackLevelSelector
- VAL All

(Example)

BlackLevelSelector : All

Gain	1.327
Black Level Selector	All
Black Level	All
Gamma	1.000

Figure 4-2-6-4 Black Level Selector

4.2.6.5 Setting Digital Offset

Sets the digital offset of the camera.

-40 to +40DN (8 bits) / -160 to +160DN (10 bits) can be set in 160 steps.

- Register name BlackLevel
- VAL -80~80 (1step)

(Example)

BlackLevel :10

Black Level Selector	All
Black Level	10.000
Gamma	1.000

Figure 4-2-6-5 Black Level

4.2.6.6 Setting Gamma correction

Set camera gamma correction.

- Register name Gamma
- VAL 0.250~4.000 (0.001step)

(Example)

Gain : 0.500

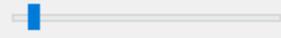
Black Level	10.000	
Gamma	0.500000	
 User Set Control		

Figure 4-2-6-6 Gamma

4.2.7 User Set Control

4.2.7.1 Memory selection setting

Select and set the memory where the camera settings are saved.

- Register name UserSetSelector
- VAL Default / UserSet1 / UserSet2
(Factory setting / user setting1 / user setting2)

(Example)

UserSetSelector : Default

 User Set Control	
 User Set Selector	User Set 1 
User Set Load	Default
User Set Save	User Set 1
	User Set 2

Figure 4-2-7-1 User Set Selector

4.2.7.2 Memory load (Read camera settings from flash memory)

Load the setting of the camera selected by UserSetSelector and reflect it on the camera.

- Register name UserSetLoad
- VAL Execute()

(Example)

UserSetSelector : Default (Select factory default settings)

UserSetLoad : Execute() (Load factory default settings)

 User Set Selector	Default
User Set Load	Execute()
User Set Save	Execute()

Figure 4-2-7-2 User Set Load

4.2.7.3 Save memory (Save camera settings to flash memory)

Save the setting value of the current camera in the user setting memory.

- Register name UserSetSave
- VAL Execute()

(Example)

UserSetSelector : UserSet1 (Select user setting)

UserSetSave : Execute() (Save to user settings)

User Set Load	Execute()
User Set Save	Execute()
User Set Default	User Set 1

Figure 4-2-7-3 User Set Save

4.2.8 Transport Layer Control – CoaXPress

4.2.8.1 CXP link setting

Set the transfer speed of the CoaXPress IF and the number of cables.

- Register name CxpLinkConfiguration
- VAL CXP3_X1 (Factory mode)
 CXP6_X1
 CXP3_X2
 CXP6_X2 (for manufacturer testing)

(Example)

CxpLinkConfiguration : CXP6_X1

[-] Transport Layer Control	
Device Tap Geometry	Geometry_1X_1Y
[-] CoaXPress	
Cxp Link Configuration Preferred	CXP 3 X 1
Cxp Link Configuration	CXP 3 X 1
[+] Cxp Connection Selector	CXP 3 X 1
Cxp Po Cxp Status	CXP 6 X 1 CXP 3 X 2
Image1StreamID	CXP 6 X 2

Figure 4-2-8-1 Cxp Link Configuration

* When maximum line rate (100.000 KHz) is required, please set as CXP6_X1 or CXP3_X2.

For details on the relation between CxpLink Configuration and maximum line rate, refer to page 12.

4.2.9 NED additional features

4.2.9.1 Setting Pixel Correction

Sets pixel correction.

- Register name NED_FFMode
- VAL Factory black and Factory white
 (Factory black and factory white correction)
- User black and User white
 (User black and user white correction)

(Example)

NED_FFMode : User white

☐ NED additional features	
NED_FFMode	Factory black + Factory white
NED_PRNUtarget	Factory black + Factory white
NED_PRNUCalibration	User black + User white

Figure 4-2-9-1 NED_FFMode

4.2.9.2 Setting Pixel Correction Target Value

White Pixel Correction Sets the target value when capturing data.

Normally, use the factory default setting (768).

- Register name NED_PRNUtarget
- VAL 0 to 1023 (Setting correction level: 10-bit)

(Example)

NED_PRNUtarget :768

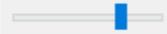
NED_FFMode	Factory black + Factory white
NED_PRNUtarget	768 
NED_PRNUCalibration	Execute()

Figure 4-2-9-2 NED_PRNUtarget

4.2.9.3 Saving White Pixel Correction Data

Acquires current white pixel correction data and saves it in the flash memory. One set of correction data can be saved for each step of analog gain.

- Register name NED_PRNUCalibration
- VAL Execute()

(Example)

NED_PRNUCalibration : Execute()

NED_PRNUtarget	768
NED_PRNUCalibration	Execute()
NED_FPNCalibration	Execute()

Figure 4-2-9-3 NED_PRNUCalibration

4.2.9.4 Saving Black Pixel Correction Data

Acquires current black pixel correction data and saves it in the flash memory. One set of correction data can be saved for each step of analog gain.

- Register name NED_FPNCalibration
- VAL Execute()

(Example)

NED_FPNCalibration : Execute()

NED_PRNUCalibration	Execute()
NED_FPNCalibration	Execute()
NED_InternalResultString	OK

Figure 4-2-9-4 NED_FPNCalibration

4.3 Digital Processing flow in FPGA

The digital processing flow in FPGA is shown below.

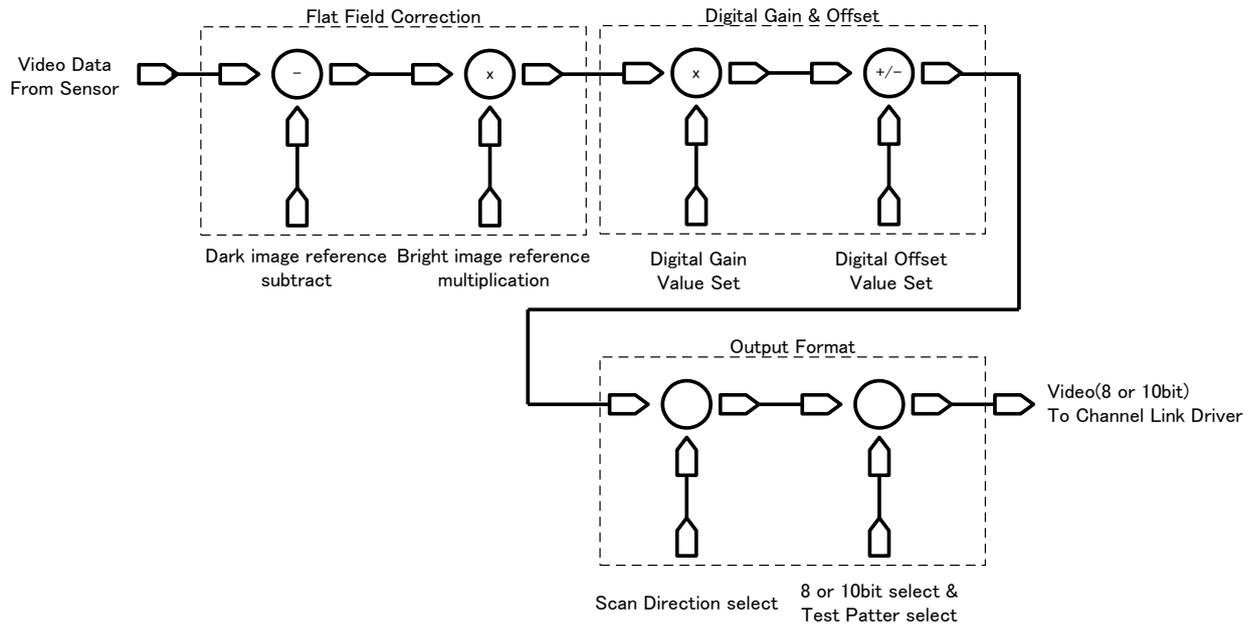


Figure 4-3-1 FPGA Processing Block Diagram

4.4 Startup

After turning on, the camera runs a startup procedure before it starts getting images and outputting data. It takes about 3 seconds.

The startup procedure is as follows.

- (1) The camera hardware initializes.
- (2) Reads out the latest camera settings from the flash memory.
(User settings if any or factory default settings)
- (3) Set up the camera with the setting value from the flash memory.

After those sequences, the camera is ready to get images and output data.

In order to output camera control and images, it is necessary to perform device discovery from the grabber board.

4.5 Saving and Loading Camera Settings

The camera settings data is saved in the internal memory (flash memory) and is loaded from the memory when turning on the power supply or loading.

- The number of times the flash memory can be rewritten will vary depending on actual operational conditions. After turning on the power supply, the camera always checks the memory status. If the data is not within the designated range due to a malfunction or other type of trouble, the memory will be automatically reset to the factory settings.

- ◆ If the camera power is disconnected while rewriting the memory, the whole data saved in the memory will be deleted.

As it takes several seconds to rewrite the memory, do not disconnect power supply before receiving the answer from the camera.

Registers for rewriting the memory are as follows.

- UserSetSave
- NED_PRNUCalibration
- NED_FPNCalibration

- ◆ To change the external trigger permission setting from the factory setting, please execute with the trigger packet supplied from the frame grabber board side. If you do not supply or supply a trigger packet outside the specification range, you can not capture images or change camera settings. For the input conditions of the trigger packet (external trigger), refer to sections 4.7.2 and 4.7.3.

Table 4-5-1 External trigger enable setting and trigger packet

External trigger enable setting (TriggerMode)	Trigger packet (External trigger)
Off (Factory setting)	No supply required
On	No supply required

4.6 XML file

The XML file is a file saved in the camera which contains the register information described in chapter 4.

According to the CoaXPress specification, when “Device Discovery” is performed from the camera control software supplied with the frame grabber, this file is read out, and the camera control registers are displayed in the camera control software (in the case of some manufacturers, they may not be displayed)

- ◆ However, if the frame grabber does not support GenICam, this function is not available.

4.7 Exposure Mode and Timing Chart

The camera has three exposure modes. The overview of each mode and the timing are as follows.

4.7.1 Free Run Exposure Mode (When external trigger permission is invalid)

The free-run exposure mode is the mode when external trigger permission is invalid (Triggermode: off).

Set the camera camera control register with the AciliationLineRate and the Programmable exposure time (ExposureTime), respectively. Settable line rate and programmable exposure time are as follows.

Table 4-7-1-1 Programmable Exposure Time

symbol	Item	Time (us)
S	Scan period [Line Rate = 1/scan]	20.0 ~ 2000.0 [500~50000Hz]
p	Programmable exposure time	3.600~1998.000 (*1)
R	Readout time	6.5 (*2)

(*1) $S \geq p+2\mu s$

(*2) $S \geq R+0.2\mu s$

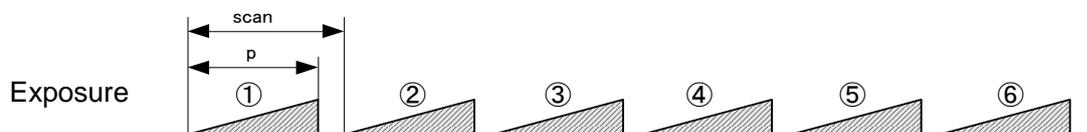


Figure 4-7-1-1 Free Run Exposure Mode

4.7.2 External Trigger (Timed) Exposure Mode

External trigger (Timed) exposure mode is the mode when the external trigger enable is enabled (Triggermode: on) and the exposure mode is Timed (Exposure Mode: Timed).

The line cycle is set by the cycle of the external trigger, and exposure start is set by the rising edge of the external trigger. Set the exposure time to the programmable exposure time (ExposureTime). The settable line cycle and programmable exposure time are as follows.

Table 4-7-2-1 External Trigger (Timed) Exposure Time

symbol	Item	Time (us)
a	Trigger pulse H time	≥ 2.9
b	Trigger pulse L time	≥ 2.9
c	Trigger pulse cycle	≥ 10.00 (*1)(*2)
p	Programmable exposure time	3.6~1998 (*1)
R	Readout time	6.5 (*2)

(*1) $c \geq p+2us$

(*2) $c \geq R+0.2us$

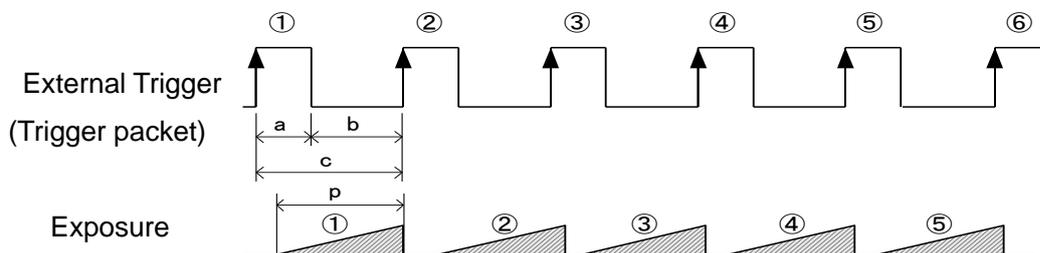


Figure 4-7-2-1 External Trigger (Timed) Exposure Mode

4.7.3 External Trigger (TriggerWidth) Exposure Mode

External trigger (TriggerWidth) exposure mode is when the external trigger enable is enabled (Triggermode: on) and the exposure mode is TriggerWidth (ExposureMode: TriggerWidth).

The line cycle is set by the cycle of the external trigger, and the exposure time is set by the high time of the external trigger. The settable line cycle and exposure time are as follows.

Table 4-7-3-1 External Trigger (TriggerWidth) Exposure Time

symbol	Item	Time (us)
a	Trigger pulse Htime	≥ 3.6
b	Trigger pulse Ltime	≥ 2.9
c	Trigger pulse cycle	≥ 10.00 (*1)
R	Readout time	6.5 (*2)

(*1) $c \geq a+2us$

(*2) $c \geq R+0.2us$

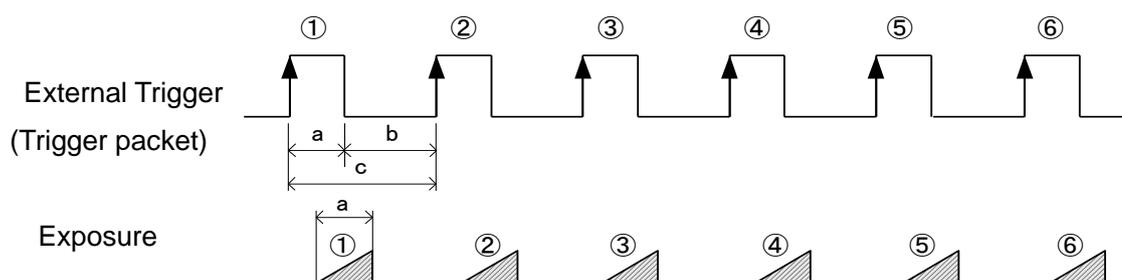


Figure 4-7-3-1 External Trigger (TriggerWidth) Exposure Mode

4.8 Setting Gain

Gain can be adjusted by setting analog gain (6 steps, x1~x18) or digital gain (512 steps, x1~x2). In both cases, increasing the gain setting increases the slope of the camera's response curve, so that the output saturates at a lower level of light. Conversely, with less light, a higher output can be obtained; that is to say, the camera's sensitivity has been increased.

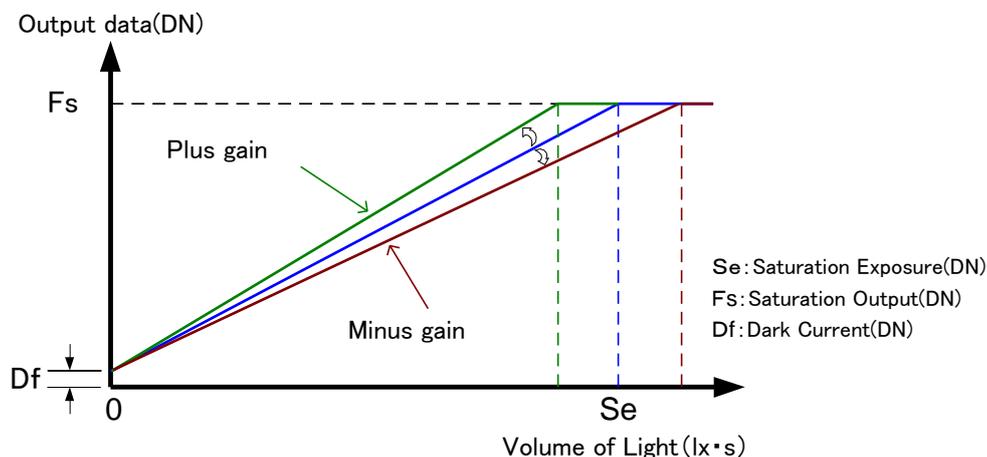


Figure 4-8-1 Gain Adjustment

Gain-Sensitivity at digital gain x1, pixel correction: default, factory white correction data is shown below.

Table 4-8-1 Gain-Sensitivity

コマンド gax	Analog gain	Sensitivity V/(lx · s)
0	x1(0dB)	75
1	x2(6dB)	150
2	x4(12dB)	300
3	x8(18.1dB)	600
4	x10(20dB)	750
5	x18(25.1dB)	1350

The magnification calculating formulas of the digital gain are as follows.

Digital gain setting value : VAL(0~511)、 Digital gain magnification : DGAIN(1~2)

$$DGAIN = 1 + VAL/511$$

$$VAL = (gain - 1) \times 511$$

Notes:

- 1) Gain and noise values are proportionally related. Adjust amount of gain in accordance with the requirements of your camera system.
- 2) We recommend using gain from x1 to x8.

4.9 Setting Offset

The digital offset can be set in the ranges from -40 to +40(DN) at Mono8 or from -160 to +160(DN) at Mono10.

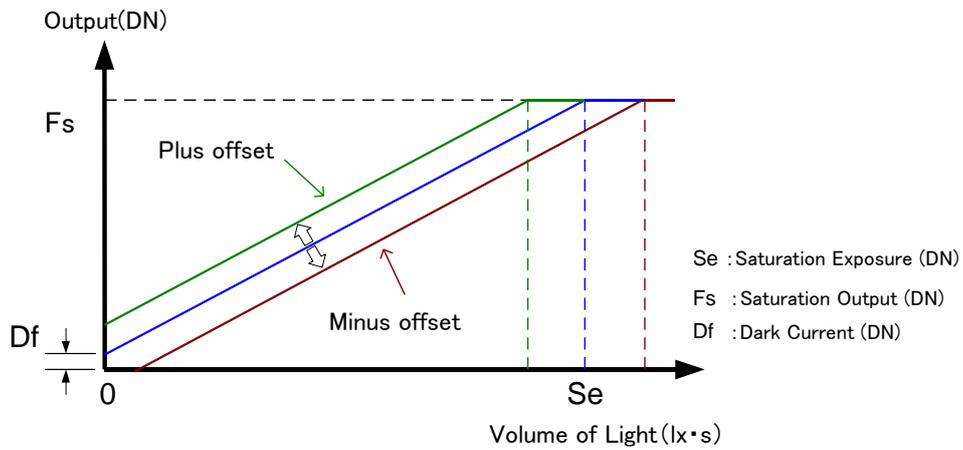


Figure 4-9-1 Saturation Exposure and Dark Current Output

Notes:

- 1) Adjust amount of offset in accordance with the requirements of your camera system.
- 2) The gradients of lines do not change.

4.10 Video Output Format

4.10.1 Pixel Format

The camera outputs 8-bit or 10-bit digital data.

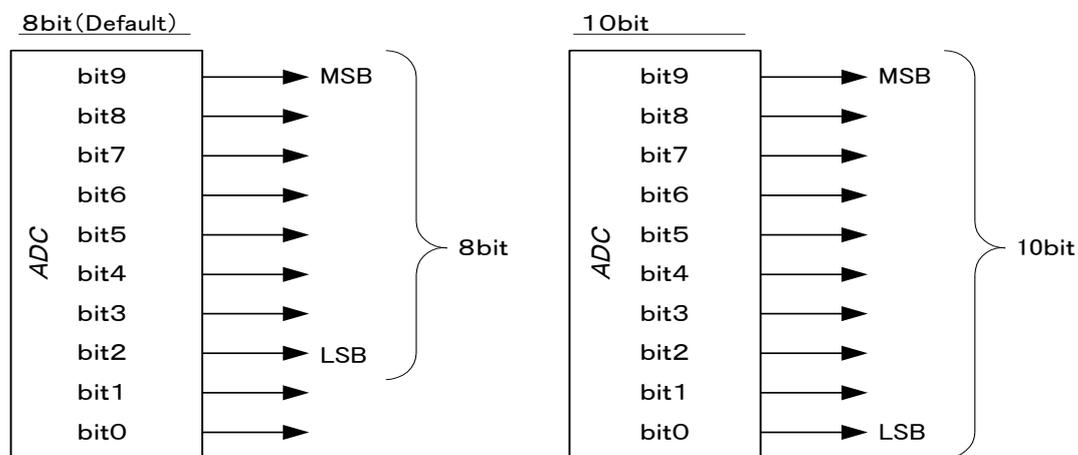


Figure 4-10-1-1 Assignments of Digital Data

Notes :

- 1)The A/D converter of the camera has a 10-bit resolution. For 8-bit output, the upper 8-bits of the signal can be output as video data.
- 2) See 4.2.3.2 for the information of Command.

4.10.2 Camera Scan Readout Direction Setting

The camera scan readout direction can be changed from forward to reverse.

The correlation between the camera scan readout direction and web (object movement) direction is shown below.

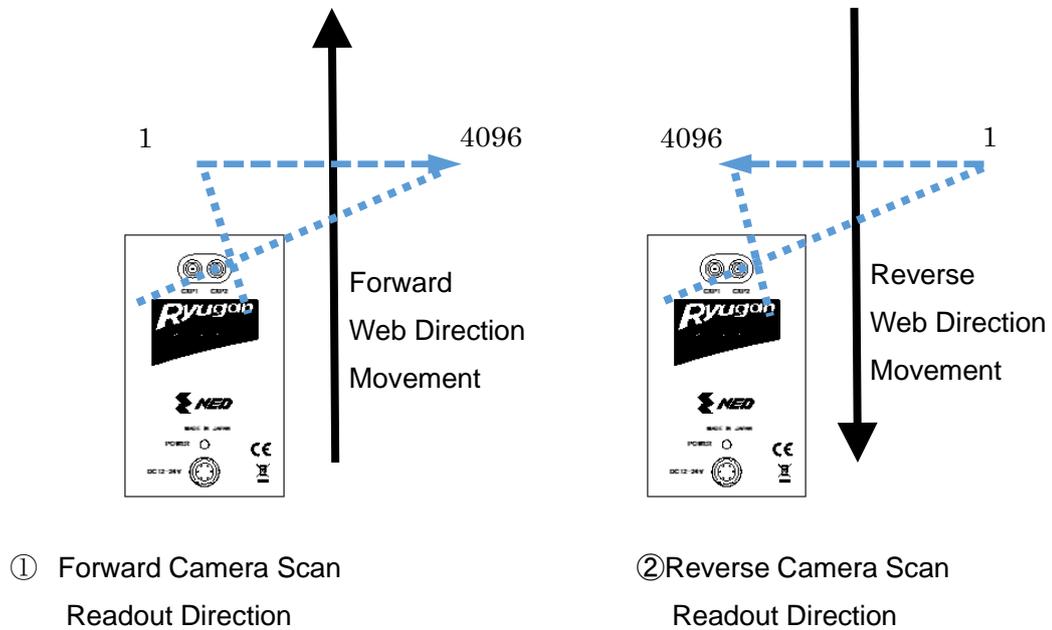


Figure 4-10-2-1 Correlation of Camera Scan Readout Direction and Object Movement Direction

Note :

- 1) See 4.2.3.1 for the information of Commands.

4.10.3 Gamma Correction Setting

The gamma correction coefficient can be set in the range of 0.45-4.00.

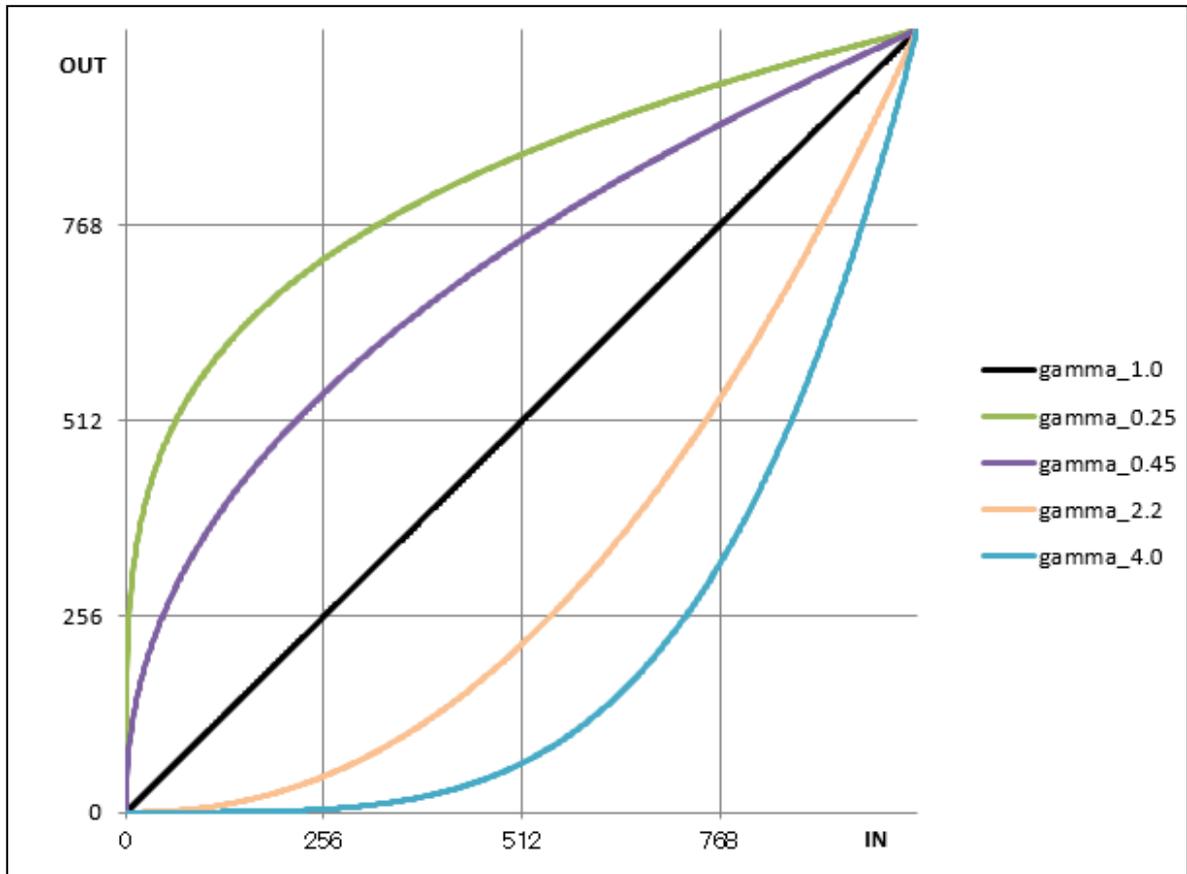


Figure 4-10-3-1 Gamma Correction Characteristics

Note :

- 1) See 4.2.5.6 for the information of Command.

4.10.4 Test Pattern

This camera can generate two types of patterns as follows.

Use these test patterns to verify the proper timing and connections between the camera and the frame grabber board.

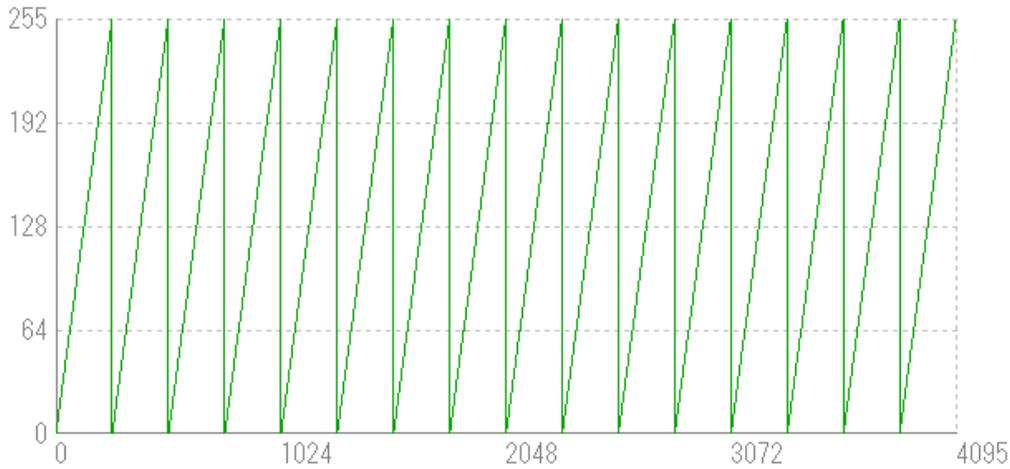


Figure 4-10-4-1 Waveforms of the horizontal ramp pattern on Mono8



Figure 4-10-4-2 Image of the horizontal ramp pattern on Mono8

Where pixel 0 has the value 0DN, the value increases by 1DN each pixel, up to 255DN, then the pattern repeats.



Figure 4-10-4-3 Waveforms of the horizontal ramp pattern on Mono10



Figure 4-10-4-4 Image of the horizontal ramp pattern on Mono1

Where pixel 0 has the value 0DN, the value increases by 1DN each pixel, up to 1023DN, then the pattern repeats.

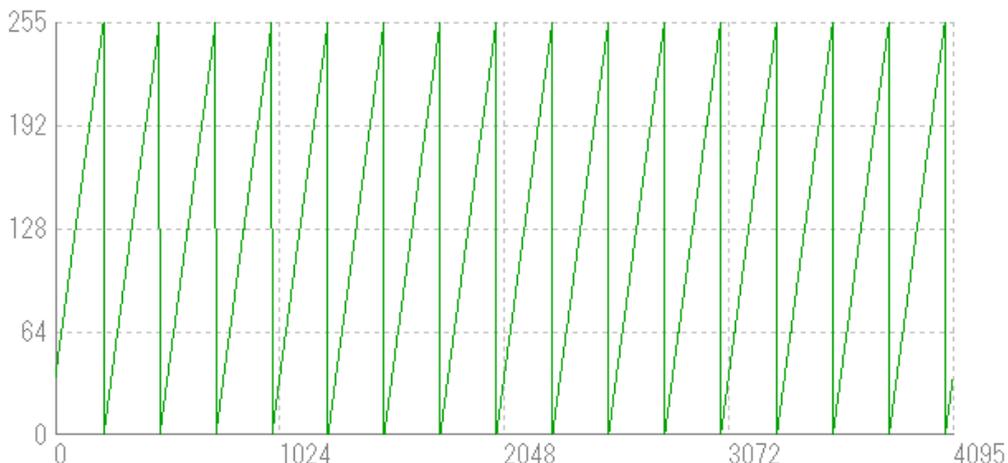


Figure 4-10-4-5 Waveforms of the XY(horizontal vertical) ramp pattern on Mono8



Figure 4-10-4-6 Image of the XY(horizontal vertical) ramp pattern on Mono8

The value increases by 1DN each pixel, up to 255DN in both X-direction and Y-direction, the pattern repeats.



Figure 4-10-4-7 Waveforms of the XY(horizontal vertical) ramp pattern on Mono10



Figure 4-10-4-8 Image of the XY(horizontal vertical) ramp pattern on Mono10

The value increases by 1DN each pixel, up to 255DN in both X-direction and Y-direction, the pattern repeats.

Notes :

- 1) See 4.2.3.3 for the information of Command.

4.11 Pixel Correction

Generally speaking, image sensors (CCD, CMOS and so on) have fixed pattern noise and photo response non-uniformity. Lens shadings and light sources also can cause non-uniformity. The camera is set to the optimal correction before shipping in order to provide images of high grade.

The camera also has the function of user white correction to cope with lens shading and non-uniform illumination.

V_o : Output data (After correction)

V_i : Input data (Before correction)

b_l : Output data of each pixel in perfect dark(factory correction or user arbitrary correction)

w_h : Output data of each pixel in uniform illumination (factory correction)
or when viewing a subject for correction (user arbitrary correction)

T_v : Target value for user correction (10-bit output conversion value)

The corrected data is expressed in the following equation.

$$V_o = (V_i - b_l) \times T_v / (w_h - b_l)$$



Image "before" user arbitrary pixel is corrected.



Luminance Profile of left image

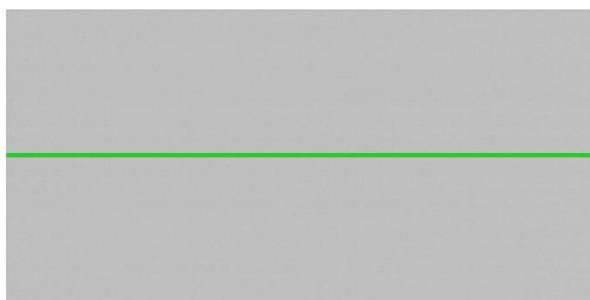


Image "after" user arbitrary pixel is corrected.



Luminance Profile of left image

Figure 4-11-1 Waveform before and after bit correction

4.11.1 Pixel (bit) correction related register

There are the following four types of registers related to pixel correction.

◆ Setting Pixel Correction

Sets pixel correction.

- Register name NED_FFMode
- VAL Disable (Factory black correction)
 Factory white (Factory black and white correction)
 User white (Factory black and user white correction)
 User black and Factory white
 (User black and factory white correction)
 User black and User white
 (User black and user white correction)

◆ Setting Pixel Correction Target Value

White Pixel Correction Sets the target value when capturing data.

Normally, factory shipping setting (800) is used as it is but please change accordingly.

- Register name NED_PRNUtarget
- VAL 1 ~ 1023 (1DNstep)

◆ Saving White Pixel Correction Data

Acquires current white pixel correction data and saves it in the flash memory.

One set of correction data can be saved for each step of analog gain.

- Register name NED_PRNUCalibration
- VAL Execute()

◆ Saving Black Pixel Correction Data

Acquires current black pixel correction data and saves it in the flash memory.

One set of correction data can be saved for each step of analog gain.

- Register name NED_FPNCalibration
- VAL Execute()

4.11.2 White pixel - Black pixel correction data acquisition condition

◆ When acquiring white pixel correction data

Remove the lens cap to make the subject white uniform. Any white correction data can be acquired with this. When the lens is attached, the shading of the lens and the light source are corrected at the same time, but since the shading of the subject is directly reflected, shift the focus.

◆ When capturing black pixel correction data

Please attach the lens cap and shade the light.

5 Sensor Handling Instructions

5.1 Electrostatic Discharge and the Sensor

CMOS sensors are susceptible to damage from electrostatic discharge and can become defective.

5.2 Protecting Against Dust, Oil and Scratches

The CMOS sensor window is part of the optical path and should be handled like other optical components with care. If you use the camera in a dusty area, prepare a dust-proof enclosure. Dust can obscure pixels, producing dark lines on the image.

5.3 Cleaning the Sensor Window

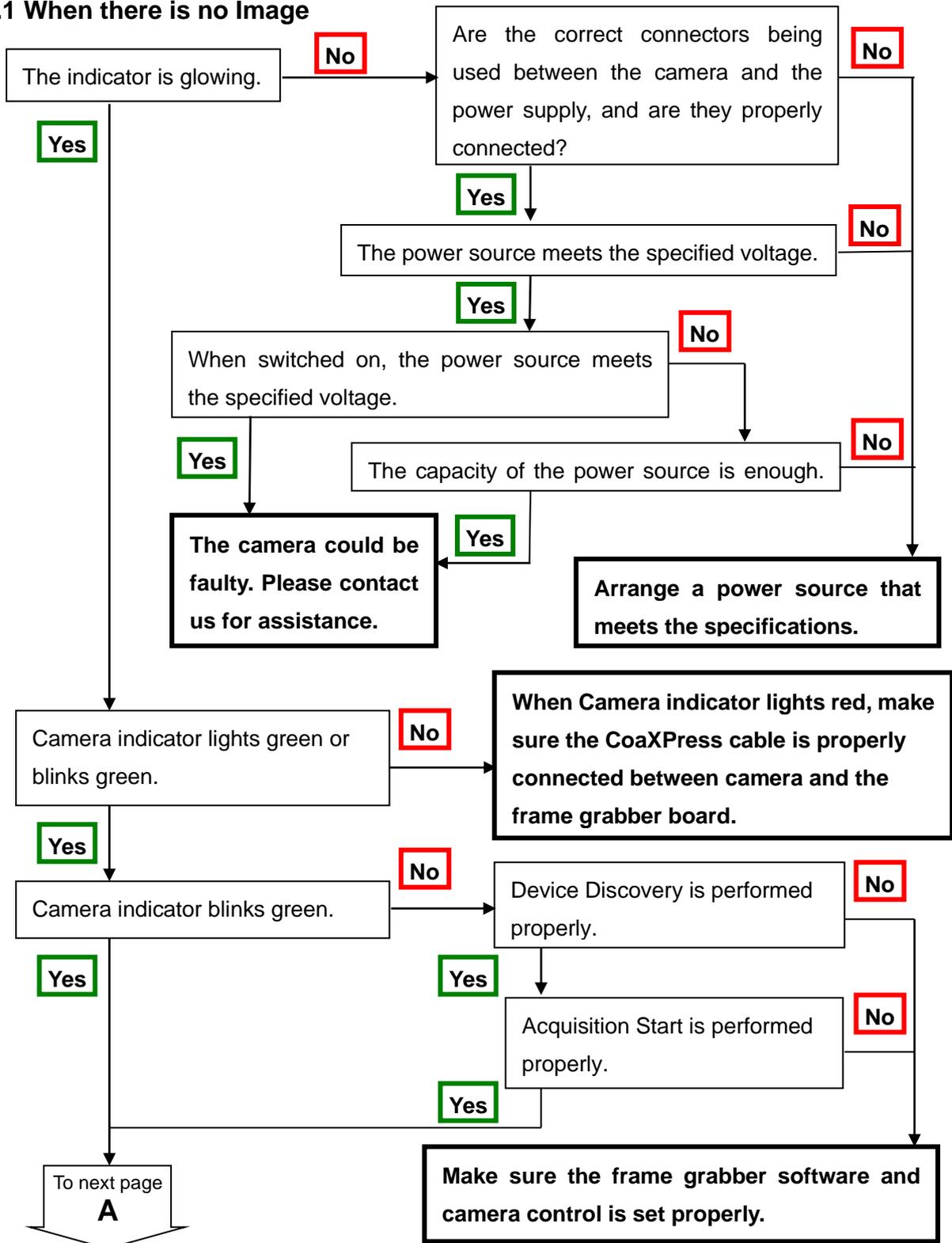
Dust: Can usually be removed by blowing the window surface using a compressed air blower.

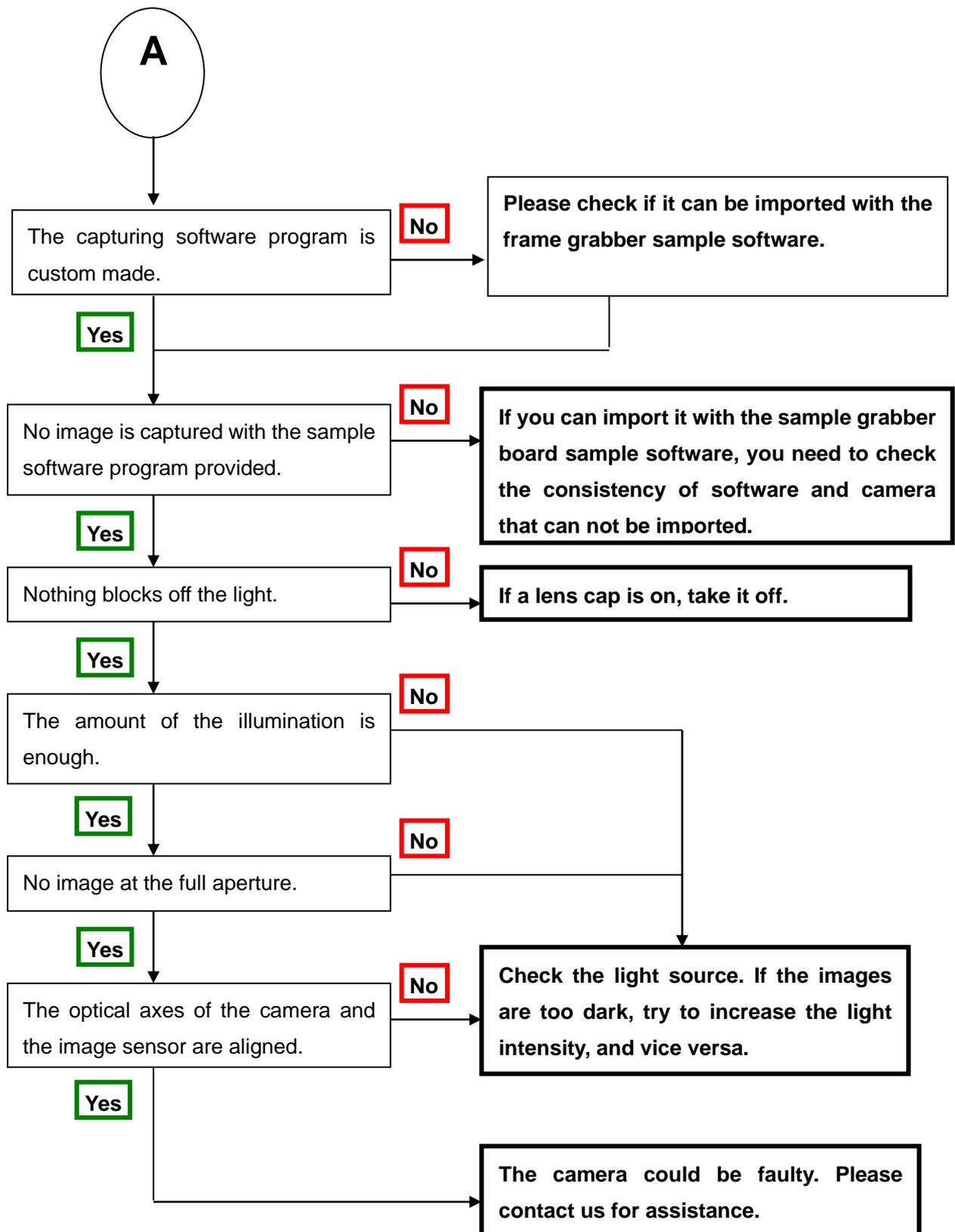
Oil: Wipe the window with a lint-free cloth wiper moistened with ethyl alcohol carefully and slowly.

6 Troubleshooting

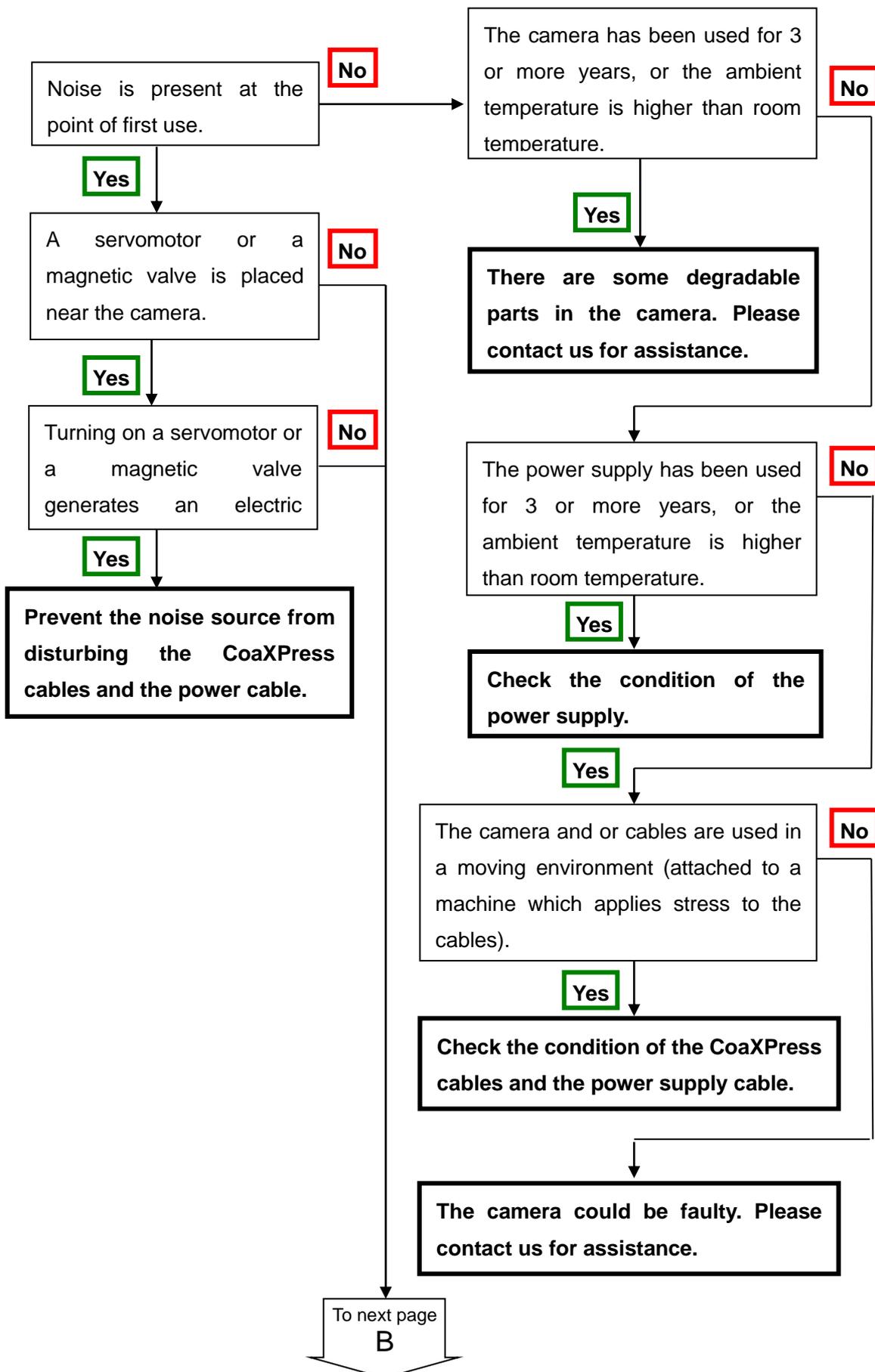
The following pages contain several troubleshooting charts that can help you find the cause of problems user sometimes encounter.

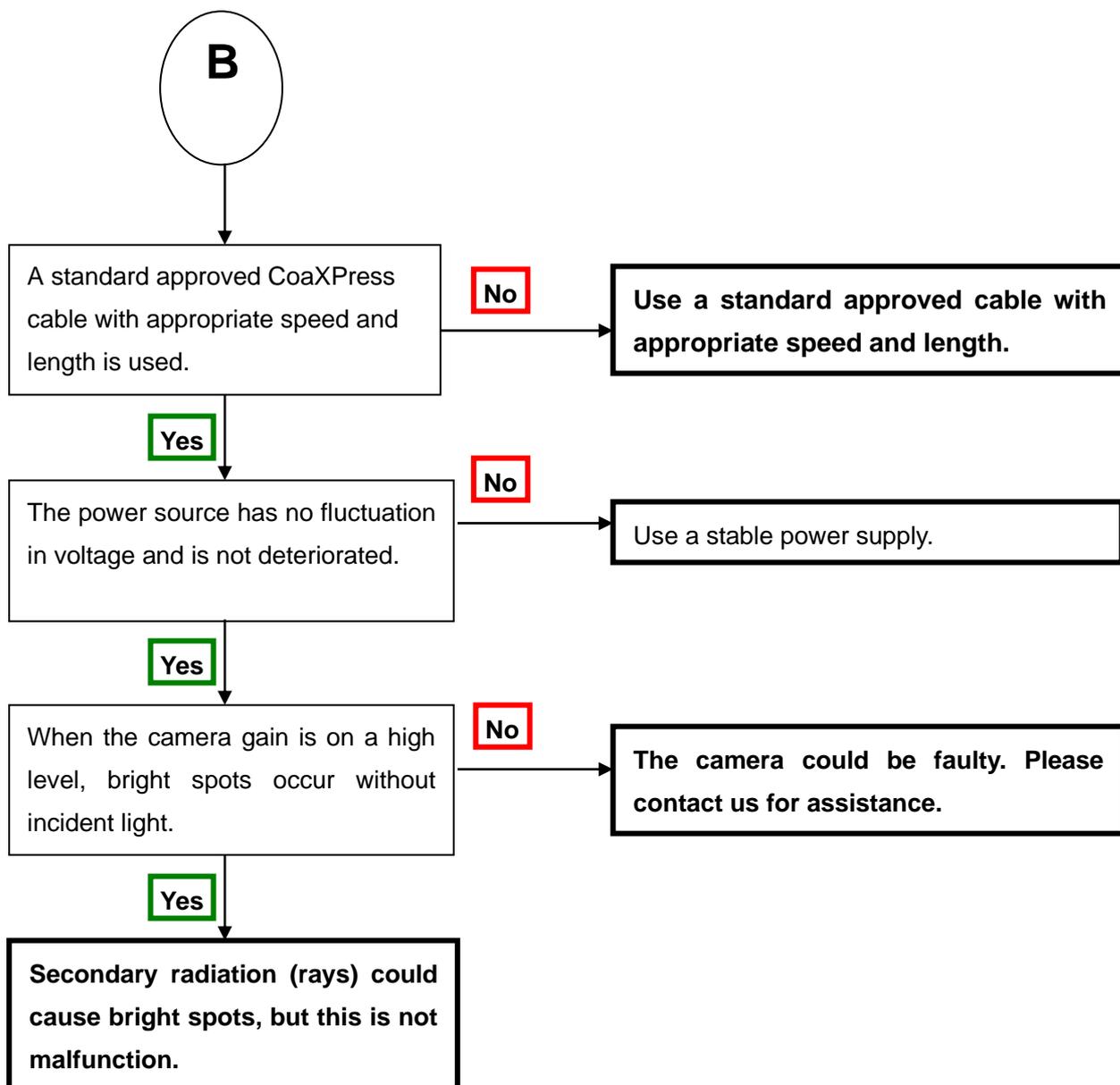
6.1 When there is no Image



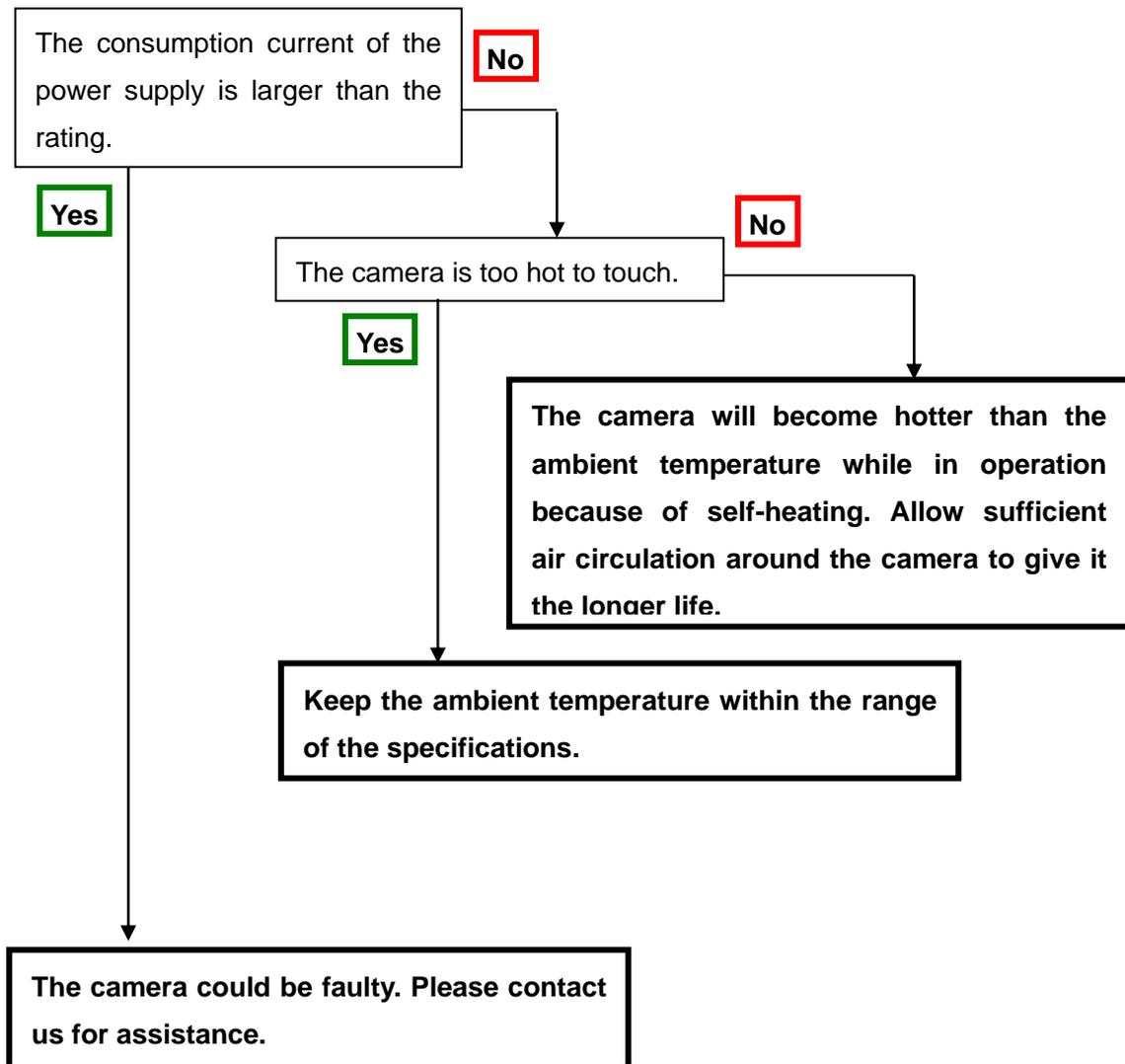


6.2 When Noise is present in the Image





6.3 When the Camera becomes hot.



7 Others

7.1 Notice

- No part of this document may be reproduced in any form, in whole or in part, without the expressed written consent of NED.
- Contents of this document are subject to change without prior notice.
- Every care has been taken in the preparation of this User's Manual. If you should discover any errors or omissions, please notify your nearest NED representative.

7.2 Contact for support

Nippon Electro-Sensory Devices Corporation

Head Office

2-5-12, Itachibori, Nishi-ku, Osaka 550-0012, Japan

Phone +81-6-6534-5300

Fax +81-6-6534-6080

Tokyo Branch

Jiburaruta Seimei Oi BLDG., Room No.402

1-45-2, Oi, Shinagawa-ku, Tokyo 140-0014, Japan

Phone +81-3-5718-3181

Fax +81-3-5718-0331

Nishi-Nippon Branch

Twin Square 1-8-28 Enokida, Hakata-ku, Fukuoka, 812-0004, Japan

Phone +81-92-451-9333

Fax +81-92-451-9335

URL

<http://ned-sensor.co.jp/>

E-Mail

sales@ned-sensor.com

7.3 Product Support

7.3.1 Warranty card (attach a separate)

Read carefully the Warranty card, please treasure it.

7.3.2 When you need to repair

If there is still a problem with your camera after checking it in accordance with the troubleshooting guide, turn off the power and call your NED representative.

Revision History

Revision Number	Date	Changes
01	Mar. 30, 2020	Initial release